# Service Manua

Cassette Deck

dbx/Dolby B-C NR, Auto-Reverse Cassette Deck

RS-B78R

Silver Face Black Face





This is the Service Manual for the following areas.

- D ... For all European areas except United Kingdom.
- B ... For United Kingdom.
- ...For Asia, Latin America, Middle East and Africa areas.
- For Australia.

#### **RS-8R MECHANISM SERIES**

#### **Specifications**

Track system:

4-track 2-channel stereo recording

and playback

Tape speed:

4.8cm/s

Wow and flutter:

0.045% (WRMS), ±0.14% (DIN)

Frequency

response: Metal tape; 20~20,000 Hz

30~19,000 Hz (DIN)

CrO₂ tape;

 $40\sim18,000\,\text{Hz}\,\pm3\,\text{dB}$  $20 \sim 19,000 \, Hz$ 

30~18,000 Hz (DIN)  $40\sim17,000\,\text{Hz}\,\pm3\,\text{dB}$ 

Normal tape; 20~18,000 Hz

30~17,000 Hz (DIN)

 $40\sim16,000\,\text{Hz}\,\pm3\,\text{dB}$ 

Dynamic range:

110dB (at 1kHz) with dbx in

Max. input level

improvement: 10dB or more improved with dbx in

(at 1kHz)

Signal-to-noise

ratio: dbx in; 92dB (A weighted)

Dolby C NR in; 75dB (CCIR) Dolby B NR in; 68dB (CCIR) NR out; 58dB (A weighted)

(Signal level = max. input level CrO<sub>2</sub>

type tape)

Fast forward and

rewind time: Approx. 90 seconds with C-60

cassette tape

MIC; sensitivity 0.25 mV, applicable Inputs:

microphone impedance

 $400\Omega\sim10\,k\Omega$ 

LINE; sensitivity 60 mV, input impedance 47kΩ or more LINE; output level 700 mV, output impedance  $800\Omega$  or less

HEADPHONES; output level 125mV (at  $8\Omega$ ) applicable headphone

impedance  $8\Omega\sim600\Omega$ 

Bias frequency:

Heads:

Motor:

Outputs:

80 kHz 1-AX (AMORPHOUS) head for

rec/playback

2-double-gap ferrite head for erasure

3-motor system

One for capstan drive (Electrical

governor motor)

One for reeltable drive (DC motor) One for mechanism drive (DC motor)

# Technics

Matsushita Electric Trading Co., Ltd. P.O. Box 288, Central Osaka Japan

### RS-B78R

Power

Power

requirements: AC; 110/125/220/240 V, 50-60 Hz

D...Pre-set power voltage 220 V

BNA...Pre-set power voltage 240 V

consumption: 25W Dimensions: 43cm

43cm(W)×9.8cm(H)×27.3cm(D)

Weight: 5.3kg

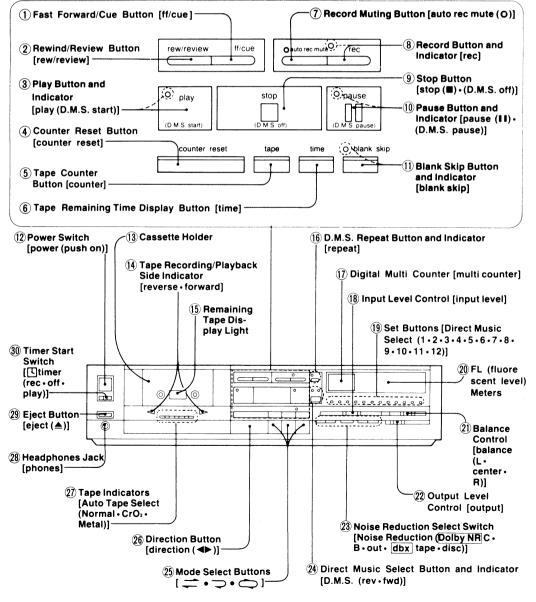
Design and specifications are subject to change without notice.

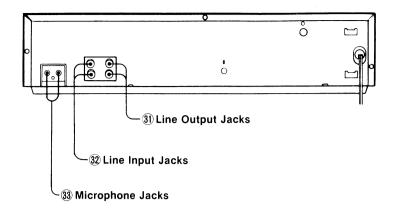
- \*The term dbx is a registered trademark of dbx Inc.
- \* \* 'Dolby' and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.

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## LOCATION OF CONTROLS AND COMPONENTS





#### **OPERATING INSTRUCTION**

#### About direct music select function

After searching for the beginning of your desired programs, the unit will begin playback automatically.

#### 1. Select the playback side

Each time the Direct Music Select Button is pressed, the unit will switch between forward and reverse playback. (The Forward or Reverse Indicator will light in the respective modes).

#### 2. Select the programs

Press the Set Buttons of the programs you wish to hear (the buttons pressed will light).

- Programs are always counted from the beginning of the tape, first program, second program...etc.
- •If the first program is set, the tape will automatically rewind to the beginning and enter the stop mode.
- •If a button is pressed by mistake, pressing it once more will release it (its light goes out).

# To listen to the 5th, 9th, and 2nd programs from the tape's beginning:

Press Set Button 5, 9, and 2 in that order.

#### To listen to set programs repeatedly:

If the D.M.S. Repeat Button is pressed, the set programs will be played back repeatedly (the D.M.S. Repeat Indicator will light, indicating that the D.M.S. repeat function is operating).

#### 3. Begin playback

When the Play Button is pressed, the set programs will begin playback. (Programs not set will be skipped over automatically by the fast forward and rewind functions).

#### To cancel direct music select:

Press the Stop Button.

#### To cancel D.M.S. repeat:

Press the D.M.S. Repeat Button once again (the D.M.S. Repeat Indicator goes out).

#### 

- During D.M.S. repeat playback, the unit will playback repeatedly a maximum of 16 times unless the Stop Button is pressed earlier
- Playback in the direct music select mode is in the order in which the Set Buttons are pressed.
- Use the cassette tape's index card to note the names and order of programs recorded; this makes use of the Set Buttons more convenient.
- •This may not operate correctly with the following kinds of tape: programs with passages of extremely low volume level, music tapes with non-recorded passages, recordings with sections of fade-in or fade-out recording.
- Unrecorded blanks of about 4 seconds in length between the program must be created in order for the music selector function to work properly.

The function may not work if the blanks are too short.

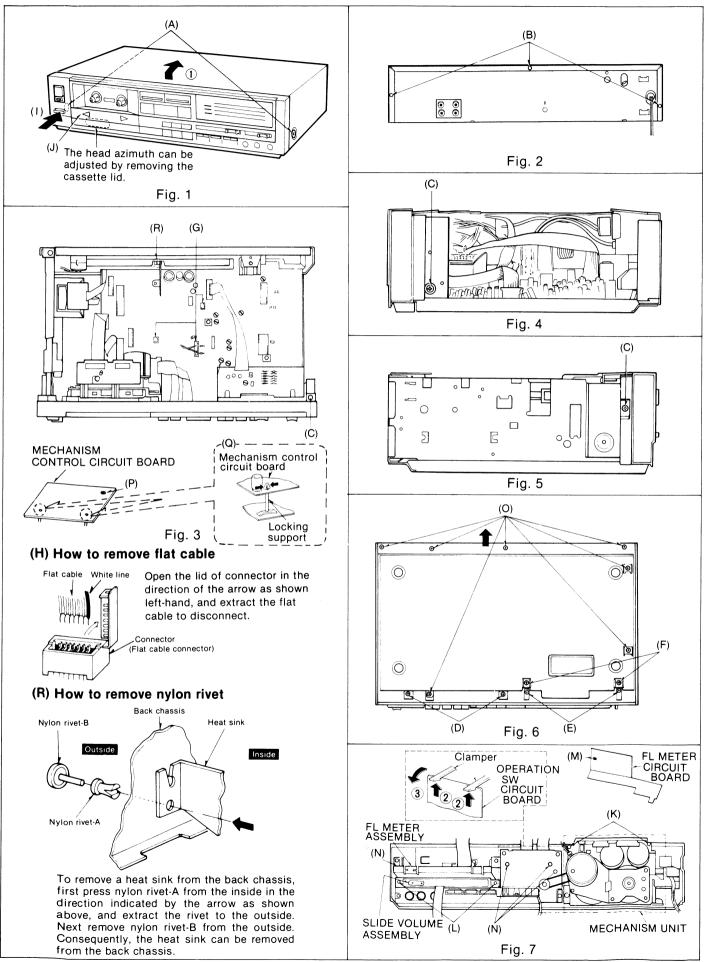
The function may not work properly with prerecorded music tapes which have passages where the sound level is particularly low or which have passage of unrecorded sound.

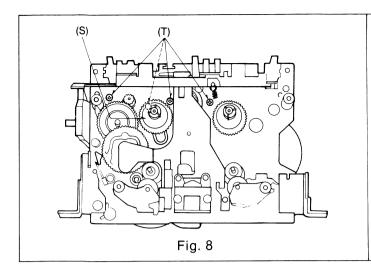
- •In cases such as classic music, when a low level of sound continues in the program.
- Do not use pause between music pieces during D.M.S. operation. (This may cause erroneous operation for counting of the number of music pieces.)
- On a music tape to be played back with direct music select, there has to be an unrecorded space of at least four seconds between the end of the last tune on the tape and the beginning of the leader tape; if there is not, an operational error may
- Additional settings of song numbers not yet used can be made while D.M.S. playback is in progress.
- However, numbers of songs already played-back by D.M.S. should not be re-entered diring D.M.S. playback because the next D.M.S. song number will be cancelled each time the select key of a previously played song is pressed.
- Do not cancell D.M.S. playback during about the first 8 seconds of a song to prevent an erroneous operation when D.M.S. playback is used again.
- Check the total number of songs an a cassette before entering song numbers for D.M.S. playback.

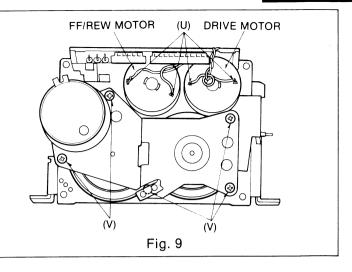
If a non-existent song number is entered (for example, song 6 for a cassette side having only 5 songs), the D.M.S. function may not operate properly.

If this occurs, press the stop Button.

### **DISASSEMBLY INSTRUCTIONS**







Ref. No.	Procedure	To remove —.	Remove —.	Shown in fig. —.
			• 2 ornament screws(A)	1
1	4	Case cover	• 3 screws(B)	2
	1 1 Case cover		<ul> <li>As shown in fig. 1, pull case cover in the direction of arrow ①.</li> </ul>	1
2	1 → 2	Front panel assembly and mechanism unit	• 3 screws	3, 4, 5 6 6 6
			How to remove flat cable(H)	3
			Push the eject button(I)	1
			• Cassette lid(J)	1
3	1 → 3	Mechanism unit	• 2 screws(E)	6
			• 2 screws(F) • 2 screws(K)	7
4	1 → 4	Slide volume assembly	• 2 screws(L)	7
'		Girds Fortaine describer,	• 1 screw(M)	7
			• 4 screws(N)	7
5	1 → 4 → 5	→ 5 FL meter circuit	<ul> <li>As shown in fig. 7, raise the clamper in the direction of arrow ② and remove the FL meter circuit in the direction of arrow ③.</li> </ul>	7
			• 2 screws(D)	6
			• 2 screws(F)	6
6	6	Bottom cover	• 7 screws(O)	· 6
			<ul> <li>Slide the bottom cover in the direction arrow (4) and remove it.</li> </ul>	6
			• 1 screw(C)	4
			• 1 screw(P)	3
7	1 → 6 → 7	Mechanism control	How to remove flat cable(H)	3
•		circuit board	Remove the locking support from the	
			board while pushing its tip in the direction of arrow(Q)	3
8	$1 \rightarrow 6 \rightarrow 7 \rightarrow 8$	Main circuit board	How to remove nylon ribet(R)	3
			Remove the reel table(S)	8
		EE/DEW	• 4 screws(T)	8
9	1 → 3 → 9	FF/REW motor and driver motor	Un solder the soldered portion of the FF/REW motor terminal and driver motor terminal(U)	9
10	1 0 10	0		9
10	1 → 3 → 10	Capstan motor	• 5 screws(V)	3

#### PRECAUTIONS IN DISASSEMBLY AND REASSEMBLY

#### **Removing the Mode Select Button**

The Mode Select Buttons are press-fit with the Button Bushings, as shown in Fig. 10, with the Front Panel Assembly and Button Springs between them. Remove the Button Bushings using pliers to disassemble these parts. Be careful not to lose the Button Springs as they will pop out.

#### Reassembling the Mechanism Unit

 For repair, measurement or adjustment with the mechanism removed from the unit be sure to ground the lower base plate of the mechanism.

For grounding, connect a extension cord to the mechanism's lower base plate and the lug terminal from amplifier printed circuit board.

Without grounding, the mechanism does not operate properly. (Refer to Fig. 11).

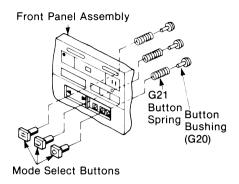
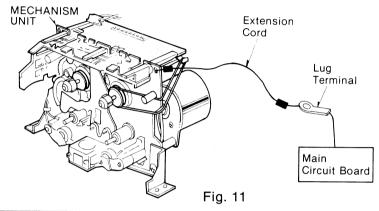


Fig. 10



## PRECAUTIONS FOR PARTS REPLACEMENT

# Replacement of the Blank Skip/Time/Tape, Counter Reset and DMS ( 1—12 ) Buttons.

The Blank Skip, Time Count and Tape Count Buttons are a one-piece resin molded part (It is supplied as a single part.).

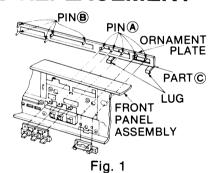
As shown in Fig. 1, this buttons are fixed in such a manner that the Front Panel Assembly is sandwiched between the Ornament Plate (G5-1) and the buttons and five pins (A) are melted by heat. (Five pins (B) are used to fix the Ornament Plate. Refer to Fig. 2.)

To remove this part, first, remove the two lugs on the Ornament Plate from the Front Panel. Then, while pulling part (C) of the Ornament Plate toward the front, heat the ten pins (A) and (B) with a soldering iron. (Refer to the Fig. 2.) When the button retainer plate is removed at this time, buttons DMS 1 to 12 can be replaced.

As mentioned above, this part is fixed by melting the pins by heat, both the Ornament Plate and button must be replaced when replacement is required.

#### Replacement of Parts on the Keyboard Circuit

To replace the parts on the keyboard circuit, first, remove the eight screws (F), and then desolder two terminals (G) of LED's (D519). The Operation Chassis can then be removed from the Base Plate and the parts be replaced. (Refer to Fig. 3).



DMS (1-12) PIN B PIN A
Button

Button Retainer Plate 5:2.2

Fig. 2

Operation SW
Circuit Board

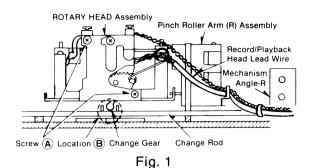
Fig. 3

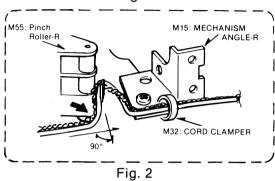
- 6 -

#### REPLACING ROTARY HEAD ASSEMBLY

#### Considerations in mounting the rotary head assembly

- 1. This recorder requires a record/playback head of extremely precise head height. In replacing the rotary head, install a factory-adjusted full rotary head assembly.
  - [Never attempt to disassemble the rotary head assembly by removing screws (A).]
- 2. In installing the replacement rotary head assembly, make certain that the change gear is placed at location (B) on the change rod. (See Fig. 1.)
- 3. Trace the record/playback head lead-wire as follows (Refer to Fig. 2.):
  - Set the record/playback head in its forward stop direction.
  - At this time, hook the head wire to the clamper of the pinch roller R, and press the head wire in the direction of the arrow as shown in Fig. 2 so that it is bent approximately 90 degrees. Then secure the wire on the mechanism unit using a cord clamper.





## **MEASUREMENT AND ADJUSTMENT METHODS**

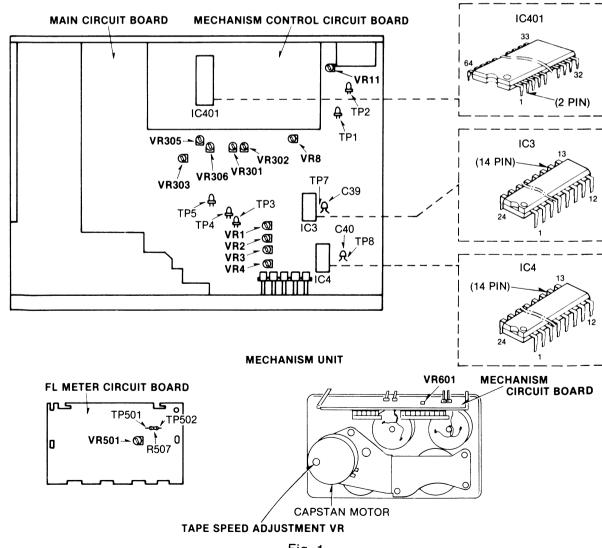


Fig. 1 7 -

NOTES: Set switches and controls in the following positions, unless otherwise specified.

· Make sure heads are clean

Make sure capstan and pressure roller are clean

• Judgeable room temperature 20±5°C (68±9°F)

NR switch: OUT

Timer start switch: OFF Balance control: Center • Input level control: Maximum Output level control: Maximum Mode switch: mode

• Blank skip switch: OFF • Music select switch: OFF Music repeat switch: OFF

#### Head adjustment

#### Condition:

- Playback mode (Forward • Reverse)
- Normal tape mode

#### Equipment:

- VTVM
- Oscilloscope
- Test tape (azimuth)...QZZCFM Test tape ......QZZCRD

#### **HEAD HEIGHT ADJUSTMENT**

- 1. Turn the erase head height adjustment screws on the rotary head assembly counterclockwise until the upper end face of the erase heads is aligned on the same plane as the top face of their respective guide pins. (Refer to figs. 2 and 3.)
- 2. Put a point ink-mark on the head of each adjustment screw.
- 3. With the marks as guides, turn the erase head height adjustment screw 3.2 turns clockwise.
- 4. Install a test tape (tape with mirror: QZZCRD) on the recorder; place the recorder in the FORWARD PLAY mode. Make fine adjustments of the erase head height as necessary, to attain on the record/playback head face the tape position shown in fig. 4.
- 5. Run the tape in the forward play mode and check it for zigzag running. (Shown in fig. 4) If zigzag tape running occurs, repeat step 4.
- 6. Place the recorder in the reverse play mode and perform the above steps 4 and 5.
- 7. Repeat steps 5 and 6 two or three times and verify that the tape position shown in fig. 4 is ensured.

#### L-CH/R-CH output balance adjustment

- 8. Make connections as shown in fig. 5.
- 9. In the forward playback mode, playback the 8kHz signal from the test tape (QZZCFM).
  - Adjust the azimuth screw (Forward) shown in fig. 6 for maximum output L-CH and R-CH levels.
  - When the output levels of L-CH and R-CH are not at maximum at the same point adjust as follows.
- 10. Turn the azimuth screw (Forward) shown in fig. 6 to find angles A and C (points where peak output levels for left and right channels are obtained). Then, locate angle B between angles A and C, i.e., point where L-CH and R-CH outputs are balanced. (Refer to figs. 6 and 7.)
- 11. In the reverse playback mode, adjust the azimuth screw (reverse) in the same way described above.

#### L-CH/R-CH phase adjustment

- 12. Make connections as shown in fig. 8.
- 13. In the forward playback mode, playback the 8kHz signal from the test tape (QZZCFM). Adjust the azimuth screw (Forward) shown in fig. 6 so that pointers of the two VTVMs swing to maximum and a lissajous waveform as illustrated in fig. 9 is obtained on the oscilloscope.
- 14. In the reverse playback mode, adjust the azimuth screw (reverse) in the same way described above.

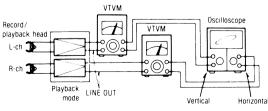


Fig. 8

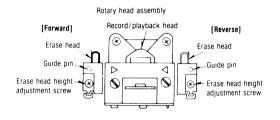


Fig. 2

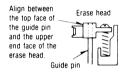
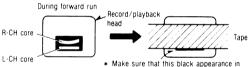


Fig. 3



forward running and that in reverse running are nearly equal in width, and that a part of the L-CH core face does not appear

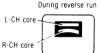




Fig. 4

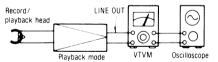


Fig. 5

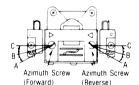


Fig. 6

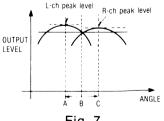


Fig. 7



Fig. 9

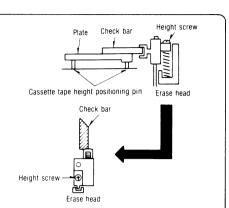
#### Checking the difference in level between forward and reverse running

- 15. Reproduce the playback level adjustment signal (315Hz at 0dB) on the standard playback adjustment tape: and check that the difference between the level in forward running and that in reverse running is within 1.0dB.
- 16. After adjustment, lock the erase head height and angle adjustment screws.

#### Head Height Adjustment using the Head Adjustment Jig (QZZ0207)

The head adjustment jig (QZZ0207) enables accurate, speedy head height adjustment in the following manner.

- a. Place the plate onto the mechanism.
- b. Set the mechanism to the PLAY mode.
- c. Place the check bar onto the plate.
- d. Pass the check bar through each erase head.
- e. Adjust the height screw so that the check bar does not touch any of the erase heads.
- f. Run a mirror tape (QZZCRD) and check to see that the tape does not touch (twist arround, etc.) the erase heads.
- g. After that, adjust items 4 thru 13 in the adjustment procedure.



#### Takeup torque

Condition:

Playback mode

Equipment:

- DC voltmeter
- Test tape...QZZSRKCT
- 1. Set the test tape (or RT-60) into the cassette holder.
- 2. Adjust the takeup torque adjusting potentiometer VR601 in the forward playback mode for 3.5 volts between the FF/REW motor terminals.
- 3. Run the QZZSRKCT takeup torque measurement tape in the forward playback mode and check that the torque is within quoted tolerance.

Standard value: 50±10gr-cm

#### Tape speed

Condition:

Playback mode

Equipment:

- Digital frequency counter
- Test tape...QZZCWAT

#### Tape speed accuracy

- 1. Test equipment connection is shown in fig. 10.
- 2. Playback test tape (QZZCWAT 3,000 Hz), and supply playback signal to the digital frequency counter.
- 3. Measure this frequency.
- 4. On the basis of 3,000 Hz, determine value by following formula:

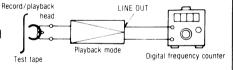


Fig. 10

- Tape speed accuracy =  $\frac{f 3,000}{3,000} \times 100(\%)$ where, f = measured value
- 5. Take measurement at middle section of tape.

Standard value: ±1.5%

6. If measured value is not within the standard value, adjust it by using the tape speed adjustment VR shown in Fig. 1.

#### Tape speed fluctuation

Make measurements in same manner as above (beginning, middle and end of tape), and determine the difference between maximum and minimum values and calculate as follows:

 $\frac{f_1 - f_2}{2000} \times 100(\%)$   $f_1 = \text{maximum value}, f_2 = \text{minimum value}$ Tape speed fluctuation =  $\frac{1}{3,000}$ 

Standard value: Less than 1%

#### NOTF:

Please use non metal type screwdriver when you adjust tape speed on this unit.

# Playback frequency response

#### Condition:

- Playback mode (Forward • Reverse)
- Normal tape mode

#### Equipment:

- VTVM
- Oscilloscope
- Test tape...QZZCFM
- 1. Test equipment connection is shown in fig. 5.
- 2. Playback the frequency response portion of test tape (QZZCFM).
- 3. Measure output level at 315Hz, 12.5kHz, 8kHz, 4kHz, 1kHz, 250Hz, 125Hz and 63Hz, and compare each output level with the standard frequency 315Hz, at LINE OUT.
- 4. Make measurements for both channels.
- 5. Make sure that the measured values are within the range specified in the frequency response chart. (Shown in fig. 11).

#### Playback frequency response (Forward • Reverse)

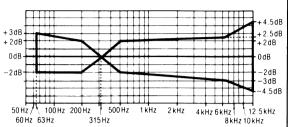


Fig. 11

#### Playback gain

#### Condition:

- Plavback mode
- Normal tape mode
- Output level control...MAX.
- Balance control...Center

#### Equipment:

- VTVM
- Oscilloscope
- Test tape...QZZCFM
- 1. Test equipment connection is shown in fig. 5.
- 2. Playback standard recording level portion on test tape (QZZCFM 315Hz) and, using VTVM, measure the output level at test points [TP7 (L-CH), TP8 (R-CH)].
- 3. Make measurements for both channels.

Standard value: 0.42±0.05V [around 0.28V: at test points TP7 (L-CH) and TP8 (R-CH)

#### **Adjustment**

- 1. If the measured value is not within standard the adjust VR1 (L-CH) or VR2 (R-CH) (See fig. 1).
- 2. After adjustment, check "Playback frequency response" again.

#### Erase current

#### Condition:

 Record mode (Forward • Reverse)

Metal tape mode

#### Equipment:

- VTVM
- Oscilloscope
- 1. Test equipment connection is shown in fig. 12.
- 2. Place UNIT into metal tape mode.
- 3. Press the record and pause buttons.
- Read voltage on VTVM and calculate erase current by following formula:

Erase current (A) =  $\frac{\text{Voltage across resistor R201}}{1 (\Omega)}$ 

Standard value: 155±15mA (Metal)

# Record mode R201 (1\Omega) VTVM Oscilloscope

Fig. 12

#### **Adjustment**

• If the measured value is not within standard value, adjust VR305 (Forward) or VR306 (Reverse) (See fig. 1).

© Overall frequency response

#### Condition:

- Record/playback mode (Forward • Reverse)
- Normal tape mode
- CrO<sub>2</sub> tape mode
- Metal tape mode
- Input level control...MAX
- Output level control...MAX
- Balance control...Center

#### Equipment:

- VTVM
- ATT
- AF oscillator
- Oscilloscope
- Resistor (600Ω)
- Test tape

(reference blank tape)

- ...QZZCRA for Normal
- ...QZZCRX for CrO2
- ...QZZCRZ for Metal

#### Note:

Before measuring and adjusting, the overall frequency response make sure of the playback frequency response (For the method of measurement, please refer to the playback frequency response).

(Recording equalizer is fixed)

- 1. Make connections as shown in fig. 13.
- 2. Place UNIT into normal tape mode and insert the normal reference blank test tape (QZZCRA).
- Supply a 1kHz signal from the AF oscillator through ATT to LINE IN
- Adjust ATT so that input level is -20dB below standard recording level (standard recording level = 0 VU).
- Adjust the AF oscillator frequency to 1kHz, 50Hz, 100Hz, 200 Hz, 500 Hz, 4kHz, 8kHz, 10kHz and 12.5kHz signals, and record these signals on the test tape.
- 6. Playback the signals recorded in step 5, and check if the frequency response curve is within the limits shown in the overall frequency response chart for normal tapes (fig. 14). (If the curve is within the charted specifications, proceed to steps 7, 8 and 9.)

If the curve is not within the charted specifications, adjust as follows:

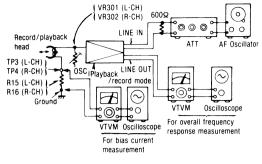


Fig. 13

#### Overall frequency response chart (Normal) + 2 dB 0dB 0 dB -2dB -2dB -2.5dB -3dB 200 Hz 6 kHz 100 Hz 500 Hz 1 kHz 12.5 kHz 10 kHz

Fig. 14

#### Adjustment (A):

When the curve exceeds the overall specified frequency response chart (fig. 14) as shown in fig. 15.

- 1) Increase bias current by turning VR301 (L-CH) and VR302 (R-CH). (See fig. 1 on page 7.)
- 2) Repeat steps 5 and 6 for

confirmation (Proceed to steps 7, 8 and 9 if the curve is now within the

charted specifications as shown fig. 14.) 3) If the curve still exceeds the specifications (fig. 14), increase bias current further and repeat steps 5 and 6.

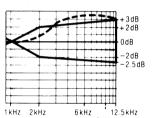


Fig. 15

10 kHz

Adjustment (B):

confirmation (Proceed to steps 7, 8 and 9 if the curve is now within the charted specification as shown fig. 14.)

14) as shown in fig. 16.

VR302 (R-CH).

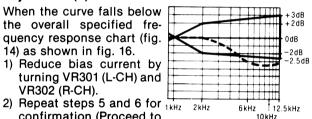


Fig. 16

3) If the curve still falls below the charted specifications (fig. 14), reduce bias current further and repeat steps 5 and 6.

#### 7. Place UNIT into CrO, tape mode.

- Change test tape to CrO<sub>2</sub> reference blank test tape (QZZCRX), and record 1kHz, 50Hz, 100Hz, 200Hz, 500Hz, 4kHz, 8kHz, 10kHz and 15kHz signals. Then, playback the signals and check if the curve is within the limits shown in the overall frequency response chart or CrO, tapes (fig. 17).
- 9. Place UNIT into metal tape mode and change test tape to metal reference blank test tape (QZZCRZ), and record -6dB 1kHz, 50Hz, 100Hz, 200Hz, 500Hz, 4kHz, 8kHz, 10kHz, 12.5kHz and 15kHz signals. Then, playback the signals and check if the curve is within the limits shown in the overall frequency response chart for metal tapes (fig. 17).

Overall frequency response chart (CrO<sub>2</sub>, Metal)

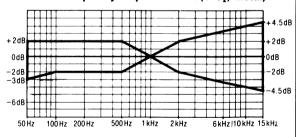


Fig. 17

10. Confirm that bias currents are approximately as follows when the UNIT is set at different tape mode. • Read voltage on VTVM between ground and test point (TP3 for L-CH, TP4 for R-CH) and calculate bias current by following formula:

Value read on VTVM (V) Bias current (A) =  $10(\Omega)$ 

around 200µA (Normal position) Standard value: around 250µA (CrO<sub>2</sub> position) around 430µA (Metal position)

#### Overall gain

#### Condition:

- Record/playback mode (Forward • Reverse)
- Normal tape mode
- Input level control...MAX
- Output level control...MAX
- Balance control...Center
- · Standard input level;

LINE IN .....-24 + 4 dB

#### Equipment:

- VTVM
   AF oscillator
- Resistor (600Ω)
- Test tape

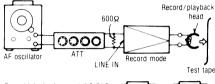
(reference blank tape)

...QZZCRA for Normal

- 1. Test equipment connection is shown in fig. 18.
- 2. Insert the normal reference blank tape (QZZCRA).
- 3. Place UNIT into record mode.
- Supply a 1kHz signal through ATT (-24dB) from AF oscillator, to LINE IN.
- 5. Adjust ATT until monitor level at LINE OUT becomes 0.42V.
- Playback recorded tape, and make sure that the output level at LINE OUT becomes 0.42 V.
- If measured value is not 0.42V±2dB, adjust it by using VR3 (L-CH) or VR4 (R-CH).
- 8. Repeat from step (2).

Standard value: 0.42V±2dB

[around 0.28V: at test points TP7 (L-CH) and TP8 (R-CH)]



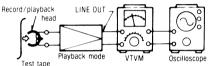


Fig. 18

#### Dolby NR circuit

#### Condition:

- Record mode
- Dolby NR switch...IN/OUT
- Dolby NR select switch...B/C
- Input level control...MAX
- Output level control...MAX
- Balance control...Center

#### Equipment:

- VTVM
   AF oscillator
- ATT
   Oscilloscope
- Resistor (600Ω)

#### Record side

- Check of the Dolby-B type encoder characteristics
- 1. Make connections as shown in fig. 19.
- 2. Set the unit to the record mode. (NR select switch is OUT.)
- 3. Apply a 1kHz signal to LINE IN.
- 4. Adjust the ATT so that the output level at TP7 (L-CH) and TP8 (R-CH) is 12.3 mV.
- 5. The output level at pin 14 should also be 12.3 mV. (Let 12.3 mV = 0 dB for this adjustment.)
- 6. Set the NR select switch to B, and make sure that the output signal level at pin 14 of IC3 (L-CH) and IC4 (R-CH) is +6dB±2.5dB.
- Set the NR select switch to OUT, and adjust the frequency to 5kHz. The output signal level at pin 14 should be 0dB.
- Set the NR select switch to B and make sure that the output signal level at pin 14 of IC3 (L-CH) and IC4 (R-CH) is + 8dB±2.5dB.
- Check to Dolby-C type encoder characteristics
- 9. Repeat steps 1-5 above.
- Set the NR select switch to C and make sure that the output signal level at pin 14 of IC3 (L-CH) and IC4 (R-CH) is + 11.5dB±2.5dB.
- 11. Set the NR select switch to OUT and adjust the frequency to 5kHz. The output signal at pin 14 should be 0dB.
- Set the NR select switch to C and make sure that the output signal level at pin 14 of IC3 (L-CH) and IC4 (R-CH) is + 8.5dB±2.5dB.

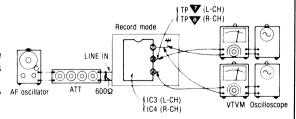


Fig. 19

#### Attack recovery time adjustment (dbx circuit)

#### Condition:

- Record mode
- Input level control...MAX
- Noise reduction selector ...dbx tape

#### Equipment:

- VTVM
- ATT
- AF oscillatorDC voltage
- Make the connections as shown in fig. 20 and apply 1kHz -27dB signal from LINE IN, and set the noise reduction selector to dbx tape position.
- 2. Set the unit to record mode, adjust ATT so that the signal level at C107 (L-CH) and C108 (R-CH) is 300 mV.
- 3. Read voltage on DC volt meter.

#### Reference value: 15±0.5mV

4. If measured value is not within reference, adjust VR11 (shown in fig. 1).

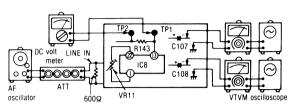


Fig. 20

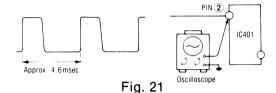
#### Input scanning time adjustment

## Condition: • Stop mode

# Equipment: • Oscilloscope

#### 1. Place the recorder in the stop mode.

- Connect an oscilloscope to pin 2 of IC401, as shown in fig. 21.
- Make sure that the measured values are within the reference value.



#### Reference value: Approx. 4.6 msec.

#### Fluorescent meter

#### Condition:

- Record mode
- Input level controls...MAX

#### Equipment:

- VTVM
- ATT
- AF oscillator

#### • Check for FL meter

To check the accuracy of the FL meter, measure the output level at test point [TP7 (L-CH), TP8 (R-CH)].

- 1. Make connections as shown (See fig. 22).
- Connect a wire between TP501 and TP502 terminal (See fig. 23)
- 3. In the recording pause mode, apply 1kHz (-24dB) to LINE IN.
- Adjust ATT so that output level at test point [TP7 (L-CH), TP8 (R-CH)] is 0.28 V.

# TP7 (L-CH) VTVM Oscilloscope Main circuit board LINE IN AF oscillator ATT 600Q Record mode TP8 (R-CH) TP8 (R-CH)

Fig. 22

#### Checking FL meter 0dB segment display ON/OFF

Change the output level at test point [TP7 (L-CH), TP8 (R-CH)] from 0.28V-1dB ( $\equiv$ 250mV) to 0.28V+1dB ( $\equiv$ 310mV) by adjusting the attenuator, and check that the FL meter 0dB segment display OFF state changes to the ON state.

#### Checking FL meter -40dB segment display ON/OFF

Lower the signal level 28dB below the standard input level (-24dB-28dB=-52dB=2.5mV) and then further lower the level 12dB (-52dB-12dB=-64dB=0.63mV) by adjusting the attenuator. While lowering the level as described above, make sure that only the -40dB display remains lit the dims or goes off at the lowest level.

#### Adjustment for FL meter

- 1. Make connections as shown (See fig. 22).
- 2. Connect a wire between TP501 and TP502 terminal (See fig. 23).
- 3. In the recording pause mode, apply 1kHz (-24dB) to LINE IN.
- Adjust ATT so that output level at test point [TP7 (L-CH), TP8 (R-CH)] is 0.28 V.

#### -40dB adjustment

- 5. Adjust ATT so that the level adjusted at step 4 is reuced by 40dB.
- 6. At this time, check that -40dB indicator is dimmed (intermediate brightness between full brightness and light-out; See fig. 24).
- 7. If the indicator is not lighted halfway as described in step 6, adjust VR8

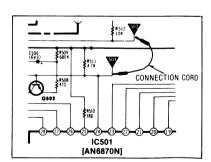
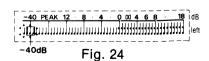


Fig. 23



#### 0dB adjustment

- 8. Restore the condition of step 4 (set output level to 0.28 V at test point [TP7 (L-CH), TP8 (R-CH)].
- 9. At this time, check that 0dB indicator is dimmed (intermediate brightness between full brightness and light-out (See fig. 25).
- 10. If improper, adjust VR501.
- 11. Repeat adjustments at steps 4, 5, 6, 7, 8, 9 and 10 two or three times.
- 12. Disconnect the wire between TP501 and TP502 terminal, which had been connected at step 2.

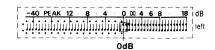


Fig. 25

M Photo sensor circuit

Condition:

Playback mode

#### NOTE:

When adjusting the photo sensor circuit, leave the front panel, cassette lid and indication plate in place. (External light can cause the photo sensor in the cassette holder to malfunction and makes accurate adjustment impossible.)

#### Sensitivity adjustment

Some malfunctions, such as tape reverse or auto stop, may sometimes occur during tape travel according to type and make of tape. If the trouble is caused only by tape wrinkles, perform, the following adjustments.

- 1. While playing the section causing malfunction, adjust VR303 so that normal operation is obtained. (Shown in fig. 1).
- 2. Then play the leader tape section and check for normal operation (that tape reverse and auto stop are eliminated).

# MICROCOMPUTER TERMINAL FUNCTION AND WAVEFORM (IC401: MN1564RME)

Terminal No.	Symbol	Name	Function/operation
1.	VSS	GND	
2.	$P\phi\phi$	FL grid & input switch scanning	Pop Approx. 4.6msec.→
3.	Ρφ1		Po1
4.	Ρφ2		P <sub>0</sub> 2
5.	Ρφ3		Tb $\Rightarrow   \Rightarrow \Rightarrow  $ Pulse width: Ta = Approx. 1.0msec, Tb = Approx. $80\mu$ sec.
6.	ST0		Non connection.
7.	Ρ1φ	Reading of input switch state REW • STOP • • TIME	• Reads switch inputs corresponding to scanning of Pφφ to Pφ3.  Poo +5V OV As each switch is pressed, the corresponding shaded section goes low.  TIME STOP REW

# RS-B78R RS-B78R

Terminal No.	Symbol	Name	Function/operation	
8.	P11	Reading of input switch state FF • PAUSE • ——• TAPE	• Reads switch inputs corresponding to scanning of P $\phi\phi$ to P $\phi$ 3.	
			As each switch is pressed, the corresponding shaded section goes low.  TAPE PAUSE FF	
9.	P12	Reading of input switch state REC • PLAY • TIMER PLAY • COUNTER RESET	• Reads switch inputs corresponding to scanning of P $\phi\phi$ to P $\phi$ 3.	
			P12  As each switch is pressed, the corresponding shaded section goes low.  COUNTER TIMER PLAY REC RESET PLAY	
10	540	Reading of input switch state DIR • TIMER REC	Poe +5V-	
10.	P13		P13 +5V- As each switch is pressed, the corresponding shaded section goes low.	
11.	ST1		Non connection.	
12.	SYNC			
13.	SIRQ		SYNC: Output waveforms during operation.	
14.	ĪRQ		+5V	
15.	SBT		Approx. 0.5μsec. Approx. 1.5μsec.	
16.	SBD		]	
		Reset terminal	Terminal for reset signal to computer.     Automatically reset at not more than 3.5 to 4.0V.      5.4V	
17.	RST		4.0V L L Power ON 0.6sec.	
18.	P2φ	Reading of input switch state AUTO REC MUTE • 11 • 51 • 91	• Reads switch inputs corresponding to scanning of $P\phi\phi$ to $P\phi3$ .	
			P2¢ +5V As each switch is pressed, the corresponding shaded section goes low.  1 5 9 AUTO REC MUTE	

Terminal No.	Symbol	Name	Function/operation
19.	P21	Reading of input switch state DMS • 2 • 6 • 10	• Reads switch inputs corresponding to scanning of Pφφ to Pφ3.  Pφφ
20.	P22	Reading of input switch state REPEAT • 3 • 11	• Reads switch inputs corresponding to scanning of Pφφ to Pφ3.  Poo +5V- OV  P22 +5V- As each switch is pressed, the corresponding shaded section goes low.  3 7 11 REPEAT
21.	P23	Reading of input switch state B.S • 4 • 8 • 12	• Reads switch inputs corresponding to scanning of Pφφ to Pφ3.  Pφφ +5V -
22.	Р3ф	Dynamic lighting indication FWD •  1 • 5 • 9 LED	• Four corresponding LEDs light one at a time in accordance with the scanning of Pφφ to Pφ3.  Pφφ +5V- OV  P3φ +5V- OV  Goes "high" level when lighted.
23.	P31	Dynamic lighting indication REV • 2 • 6 • 10 • LED	• Four corresponding LEDs light one at a time in accordance with the scanning of Pφφ to Pφ3.  Pφφ +5V OV Government Goes "high" level when lighted.  2 6 10 REV
24.	P32	Dynamic lighting indication REPEAT • ③ • ⑦ • ① • LED	<ul> <li>Four corresponding LEDs light one at a time in accordance with the scanning of Pφφ to Pφ3.</li> <li>Pφφ +5ν-</li></ul>

Terminal No.	Symbol	Name	Function/operation
25.	P33	Dynamic lighting indication B.S • 4 • 8 • 12	• Four corresponding LEDs light one at a time in accordance with the scanning of Pφφ to Pφ3.  Pφφ +5V OV Goes "high" level when lighted.  4 8 12 B.S
26.	Ρ4φ	FL counter Segment g	Number indication —  Segment a (36)
27.	P41	FL counter Segment f	Segment g (26)  Segment f (27)  Segment b (32)
28.	P42	FL counter Segment e	Segment e (28)————Segment c (31)
29.	P43	TIME	Segment d (30)  — Running indication —  ON
30.	<b>P</b> 5φ	FL counter Segment d	Segment g 0V OFF  Segment c
31.	P51	FL counter Segment c	Segment d
32.	P52	FL counter Segment b	Counter number changes when takeup reel table rotates two turns  Each segment of running indication changes when the reel table
36.	P53	FL counter Segment a	rotates a half turn. Waveforms change since dynamic lighting is used.  • "min", "sec", and ":" are displayed when the TIME signal is given.  TIME  Sec  88-88
33.	V <sub>DD</sub>	Power supply terminal	Operative on 4.5 to 5.5 volts (typically 5.4 volts).
34.	Vмм	Power supply terminal for the memory	Operative on 4.5 to 5.5 volts (typically 5.4 volts).
35.	HLDM	Power hold instruction terminal for the memory	• Operative on 4.5 to 5.5 volts (typically 5.4 volts).
37.	P6φ	Reading of input switch state FWD REC INH	<ul> <li>"High" level when a tape not prepared with miserase preventior masking is loaded.</li> <li>"Low" level with the cassette lid open.</li> </ul>
38.	P61	Reading of input switch state REV REC INH	<ul> <li>"High" level when a tape not prepared with miserase prevention masking is loaded.</li> <li>"Low" level with the cassette lid open.</li> </ul>

39.	P62	Reading of input switch state CAM A (S607)	"High" level during FWD  +5V-  "Low" level during REV
40.	P63	Reading of input switch state CAM B (S606)	• Input in switching-over from FWD PLAY to REV PLAY.  DIRECTION SW  +5V - 20msec. 55msec. 130msec.  0V - 70msec.
41.	Ρ7φ	Reading of input switch state Half det. (S603)	Goes "low" level when a cassette tape is loaded and the cassette lid is closed.  "High" level with the cassette lid open.
42.	P71	Leader tape det	"Low" level pulses are generated between the leader tape section and the magnetic section.  +5V  Approx. 0.8sec  Leader tape section
43.	P72	Detection of music intervals	Goes low during a portion between music pieces (no signal portion)
44.	P73		Non connection.
45.	P80	Muting for all amplifiers	"High" level during FF, REW and STOP.     "Low" level during REC, PLAY and CUE/REV.
46.	P81	CUE/REVIEW MUTE	• "High" level pulse with CUE/REVIEW button pressed during PLAY.
47.	P82	Drive motor CCW rotation command	<ul> <li>"High" level pulse in each mode in operational sequence REV PLAY → PAUSE → STOP → FOW PLAY.</li> <li>During switching between REV PLAY → FOW PLAY.</li> </ul>
48.	P83	Drive motor CW rotation command	<ul> <li>"High" level pulse in each mode in operational sequence FOW PLAY → PAUSE → STOP → REV PLAY.</li> <li>During switching between FWD PLAY → REV PLAY.</li> </ul>
49.	Ρ9φ	REC indication output	"High" level concurrently with REC command.     In TIMER REC mode, "High" level just after power on.  REC command H  OV  OV  L
50.	P91	PAUSE indication output	• "High" level concurrently with PAUSE command.  PAUSE command H

Function/operation

Terminal

No.

Symbol

Name

Terminal No.	Symbol	Name	Function/operation
51.	P92	Reel takeup torque selection and PLAY indication output	• "High" level during PLAY. • "Low" level during FF, REW and STOP.
52.	P93	DIRECTION indica- tion output	"Low" level during FORWARD.     "High" level during REVERSE.
53.	ΡΑφ	Bias oscillation ON/OFF	Goes to "Low" immediately after REC/PAUSE operation.     Remains in "Low" during REC/PLAY operation.     Goes to "Low" approximately 20msec after the STOP command is given.  REC command STOP comm
54.	PA1	REC MUTE	"High" level pulse with REC MUTE button pressed during REC PLAY.  Pressed  +5V  OV  Approx. 4sec.
55.	PA2	FF/REW motor rotation select (FF/REW motor CCW rotation command)	•"High" level during: {FWD PLAY FWD F.F REV REW
56.	PA4	FF/REW motor rotation select (FF/REW motor CW rotation command)	• "High" level during: REV PLAY REV F.F FWD REW
57.	ΡΒφ	Reel table rotation detection-1 (tape counter)	<ul> <li>Rotation pulses are generated according to the rotation speed of the take-up reel table in the FWD mode.</li> <li>Two pulses are generated per reel table rotation.</li> </ul> Reel table rotation detection-1 (tape counter)
58.	PB1	Reel table rotation detection-2 (tape counter)	Reel table rotation detection-2 (tape counter)  Phase difference: approximately 90 degrees  Counterclockwise rotation of the reel table  Counterclockwise rotation of the reel table
59.	PB2	Output mute during power on	• Goes "high" level when power is on. • This terminal goes "low" level when terminal 17 goes "high" level.  Power ON No. 17 Terminal "L"  +5v H  Ov L
60.	PB3	Input switch reading Head rotation direction detection (S608)	• "High" level during FORWARD.

Terminal No.	Symbol	Name	Function/operation
61.	OSC2	Terminals for connecting the oscillator device of a clock	• Generates oscillation at approximately 4MHz.  Approx. 2.5µsec.  Approx. 4Vp-p
62.	OSC1	Terminals for connecting the oscillator device of a clock	Approx. 2.5µsec.  Approx. 2Vp-p
63.	TC1		Non connection.
64.	TCφ		Non connection.  Output waveforms during operation  Approx. 16 msec.

#### NOTES (for Block diagram)

- \$1-1, \$1-2......
   Dolby-C IN/OUT switch (shown in OUT position).
- S2-1, S2-2.......
  Dolby-B IN/OUT switch (shown in OUT position).
- S3-1, S3-2..........
  dbx "Tape" IN/OUT switch (shown in OUT position).
- \$301......

  Power ON/OFF switch (shown in OFF position).
- \$302......
  AC power voltage select switch.
- S401......
  Timer REC/PLAY switch (shown in Timer REC position).
- \$402-1, \$402-2...... Mode select switch ( ) / ==).
- \$501......
   Direction switch (shown in OFF position).
- S502....... Record switch (shown in OFF position).
- \$503.....
- F.F switch (shown in OFF position).
- S504.......

  Rewind switch (shown in OFF position).
- Play switch (shown in OFF position).
   \$506......
- Pause switch (shown in OFF position).
   \$507......
- Stop switch (shown in OFF position).
- Auto-Rec mute switch (shown in OFF position).
- S509.......

  Counter Reset switch (shown in OFF position).
   S510.......
- Tape counter switch (shown in OFF position).
- S511......

  Time counter switch (shown in OFF position).
- S512......

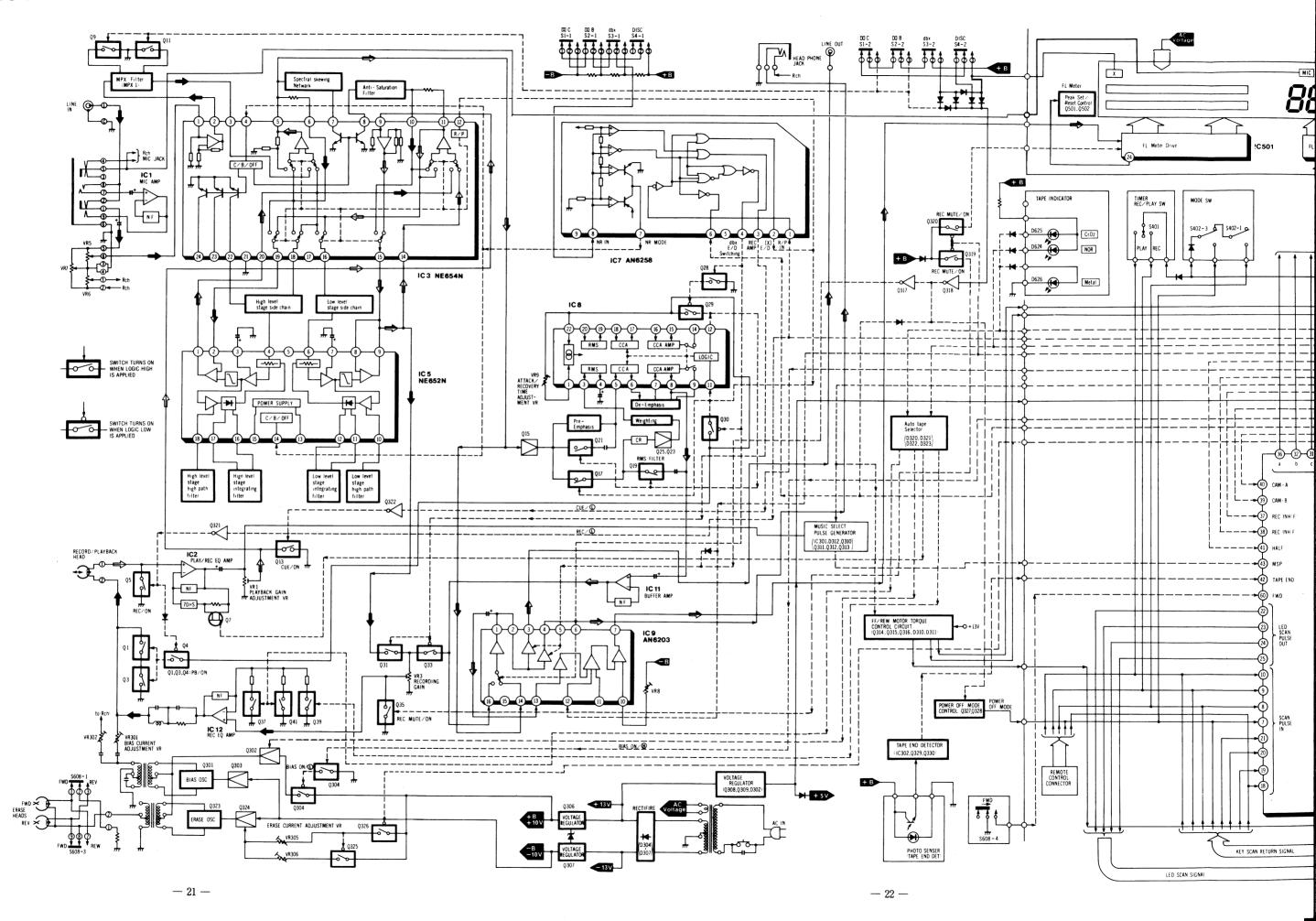
  D.M.S. [] switch (shown in OFF position).
- S513....... D.M.S. [2] switch (shown in OFF position).

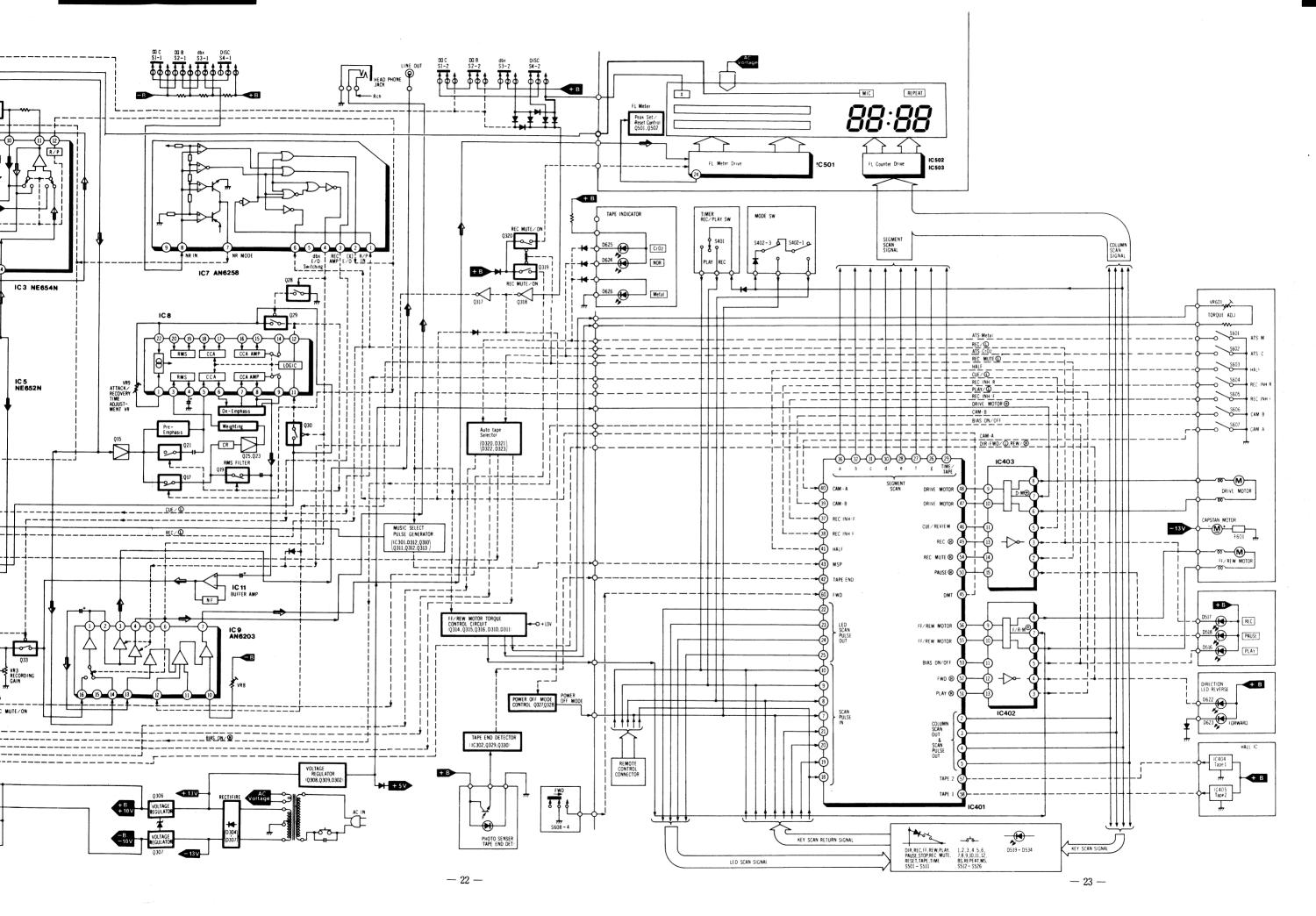
- S514...... D.M.S. 3 switch (shown in OFF position).
- S515...... D.M.S. [4] switch (shown in OFF position).
- S516....... D.M.S. [5] switch (shown in OFF position).
- S517...... D.M.S. 6 switch (shown in OFF position).
- S518....... D.M.S. 7 switch (shown in OFF position).
- \$519.....
- D.M.S. 8 switch (shown in OFF position). \$520......
- D.M.S. 9 switch (shown in OFF position).
   \$521......
- D.M.S. 10 switch (shown in OFF position).
   \$522......
- D.M.S. 12 switch (shown in OFF position).
- D.M.S. [3] switch (shown in OFF position).
- Blank Skip switch (shown in OFF position).
- \$525....... Repeat switch (shown in OFF position).
- S526...... D.M.S. FWD/REV switch.
- Auto tape select switch (for Metal tape).
- \$602.........
  Auto tape select switch (for CrO<sub>z</sub> tape).
- S603......

  Cassette half switch (shown in OFF position).

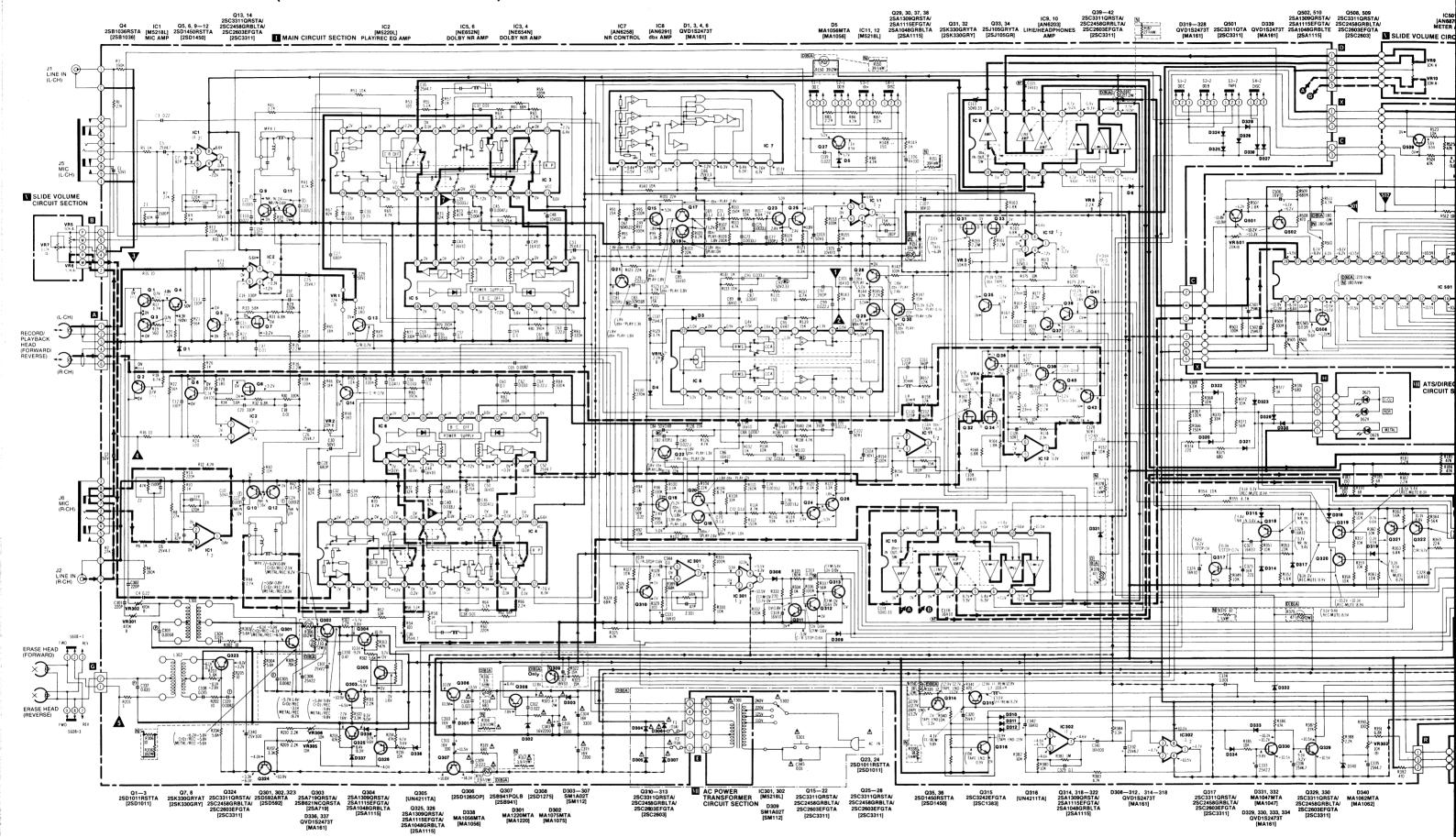
  2004.
- FWD Rec inhibit switch (shown in OFF position).
   \$605......
- REV Rec inhibit switch (shown in OFF position). \$606......
- FWD/REV changing switch (shown in OFF position).
   \$607......
- Mode changing switch (shown in OFF position).
   \$608.....

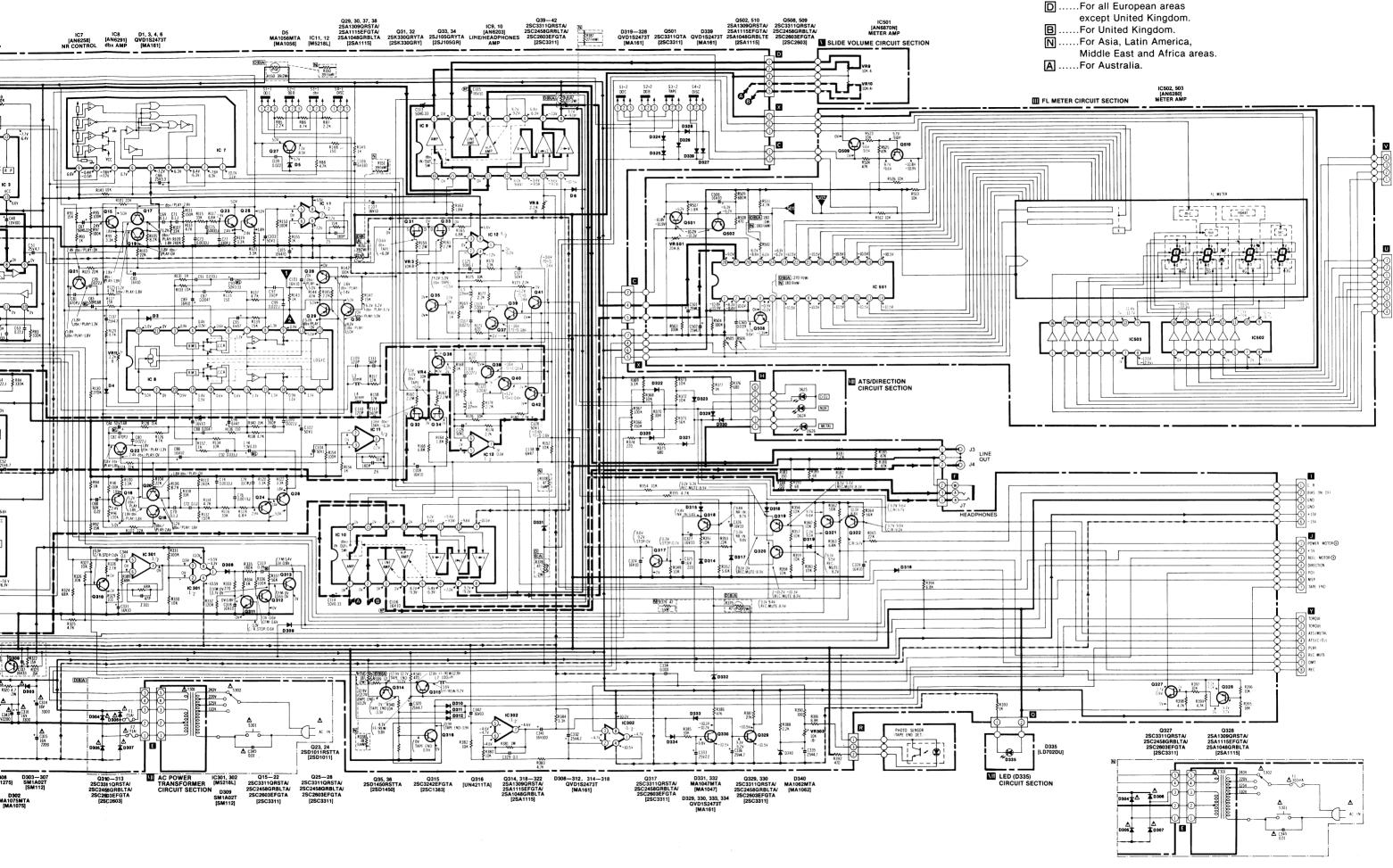
# **BLOCK DIAGRAM**





# **SCHEMATIC DIAGRAM** (for Main/FL Meter Section)





NOTES:

NOTES:
<ul> <li>S1-1, S1-2Dolby-C IN/OUT switch (shown in OUT position).</li> </ul>
S2-1, S2-2Dolby-B IN/OUT switch (shown in OUT position).
• S3-1, S3-2dbx "Tape" IN/OUT switch (shown in OUT position).
• S4-1, S4-2dbx "Disc" IN/OUT switch (shown in OUT position).
S301Power ON/OFF switch (shown in OFF position).
S302AC power voltage select switch.
S401Timer REC/PLAY switch (shown in Timer REC position)
• S402-1, S402-3Mode select switch ( ) / = ).
S501 Direction switch (shown in OFF position).
S502Record switch (shown in OFF position)
S503F.F switch (shown in OFF position).
S504Rewind switch (shown in OFF position).
S505Play switch (shown in OFF position).
S506Pause switch (shown in OFF position).
S507Stop switch (shown in OFF position).
0500 Auto Boo muito quitab (about in OFF accition)

Auto-Rec mute switch (shown in OFF position) S508 .Counter Reset switch (shown in OFF position). · S509 • S510

Tape counter switch (shown in OFF position). Time counter switch (shown in OFF position). • S512 .D.M.S. 1 switch (shown in OFF position). .D.M.S. 2 switch (shown in OFF position). • S513 ..D.M.S. 3 switch (shown in OFF position). • S514

.D.M.S. 4 switch (shown in OFF position). S515. .D.M.S. [5] switch (shown in OFF position). • S516 .D.M.S. 6 switch (shown in OFF position). • S518 .D.M.S. switch (shown in OFF position)

• S519

.D.M.S. switch (shown in OFF position). • S520 • S521 .D.M.S. III switch (shown in OFF position). • S522

.D.M.S. 12 switch (shown in OFF position). • S524 Blank Skip switch (shown in OFF position) · S525 Repeat switch (shown in OFF position). ..D.M.S. FWD/REV switch. S526

Auto tane select switch (for Metal tane) • S601 .Auto tape select switch (for CrO<sub>2</sub> tape). • S602 • S603 .Cassette half switch (shown in OFF position). • S604 .FWD Rec inhibit switch (shown in OFF position). S605

..REV Rec inhibit switch (shown in OFF position). ..FWD/REV changing switch (shown in OFF position). S606 ...Mode changing switch (shown in OFF position). • S607 • S608 .FWD/REV detection switch (shown in FWD position). • VR1.2 .Playback gain adjustment VR.

• VB3 4 ..Overall gain adjustment VR. VR5 6 Input level controls. VR7 Balance control

..FL meter adjustment VR (-40dB indication). VR8 • VR9. 10 .Output level controls. • VR11 .Attack recovery time adjustment VR.

 VB301, 302 Bias current adjustment VR. VB303 Photo sensor sensitivity adjustment VR VR305 306 . Erase current adjustment VR.

 VR501 . FL meter adjustment VR (0dB indication • VR601 Takeup torque adjustment VR.

• L1. L2 Skewing Network • L3, L4 Bias Trap Coil. L5. L6 Peaking Coil.

• L7. Check Coil • L301, L302 .Bias Oscillation Coil • L401. .Choke Coil. • L601-L604 .Choke Coil. • MPX1.2 .Multiplex Fillter

• Resistance are in ohms (Ω), 1/4 watt unless specified otherwise  $1K = 1.000(\Omega)$ ,  $1M = 1.000k(\Omega)$ 

 Capacity are in micro-farads (μF) unless specified otherwise. The mark (▼) shows test point. e.g. ▼ = Test point 1.

· All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position otherwise specified.

.Voltage values at record mode. dbx/PLAY .Voltage values at dbx encode mode dbx/TAPE .Voltage values at dbx encode or decode mode. .Voltage values at CrO<sub>2</sub> tape mode. Metal Voltage values at Metal tape mode Ston .Voltage values at Stop mode. .Voltage values at CUE/REV mode. FF/REW .Voltage values at FF/RFW mode REC MUTE .Voltage values at AUTO REC MUTE mode. Voltage values at CrO, or Metal tape mode. NR IN .Voltage value at which the noise reduction switch is turned on. CFM .Voltage value at which the test tape QZZCFM (315Hz/0dB)

is played. TAPE END ...Voltage at the end of the cassette tape.

For measurement use VTVM.

indicates B + (bias).

• (■••) indicates B - (bias).

• ( ) indicates the flow of the recording signal. (NR out).

( ) indicates the flow of the playback signal. (NR out).

· Important safety notice Components identified by A mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts

 Described in the schematic diagram are two types of numbers; the supply parts numbers and production parts number for transistors and diodes. One type of number is used for supply parts number and production parts number when they are identical.

e.g. Q1 2SC1844(E,F)----- Production parts number [2SC1844E] ——Supply parts number 1S2473T77---- Production parts number

[MA161]— -Supply parts numbers The supply parts number is described alone in the replacement parts list.

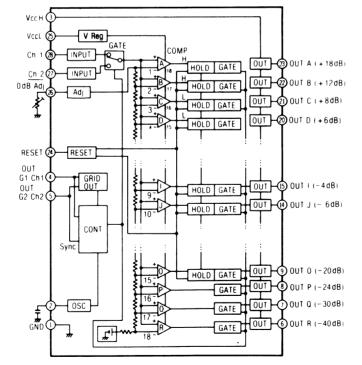
 This schematic diagram may be modified at any time with the development of new technology.

\* Output level control...MAX \* Input level control ...MAX SPECIFICATIONS \* Balance control ......Center

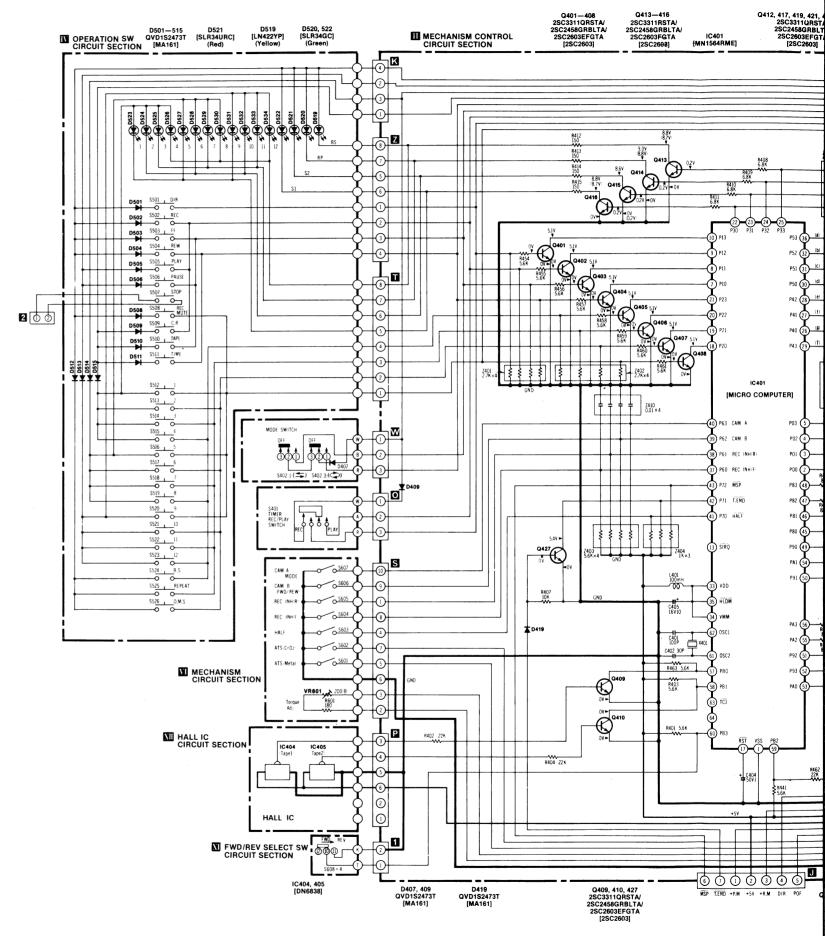
Playback S/N ratio * Test tapeQZZCFM	Greater than 45dB
Overall distortion  * Test tapeQZZCRA for NormalQZZCRX for CrO <sub>2</sub> QZZCRZ for Metal	Less than 4%
Overall S/N ratio *Test tapeQZZCRA	Greater than 43dB (without NAB filter)

#### **EQUIVALENT CIRCUIT**

IC501: AN6870N



# SCHEMATIC DIAGRAM (for Mechanism/Mechanism Control Section)



characteristics important conents, use only

pes of numbers; the supply or transistors and diodes. umber and production parts

number ber

number ibers

the replacement parts list.

odified at any time ology.

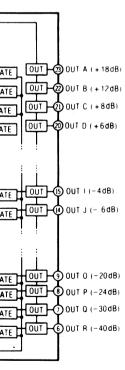
I control...MAX control ...MAX ntrol .....Center

ater than 45dB

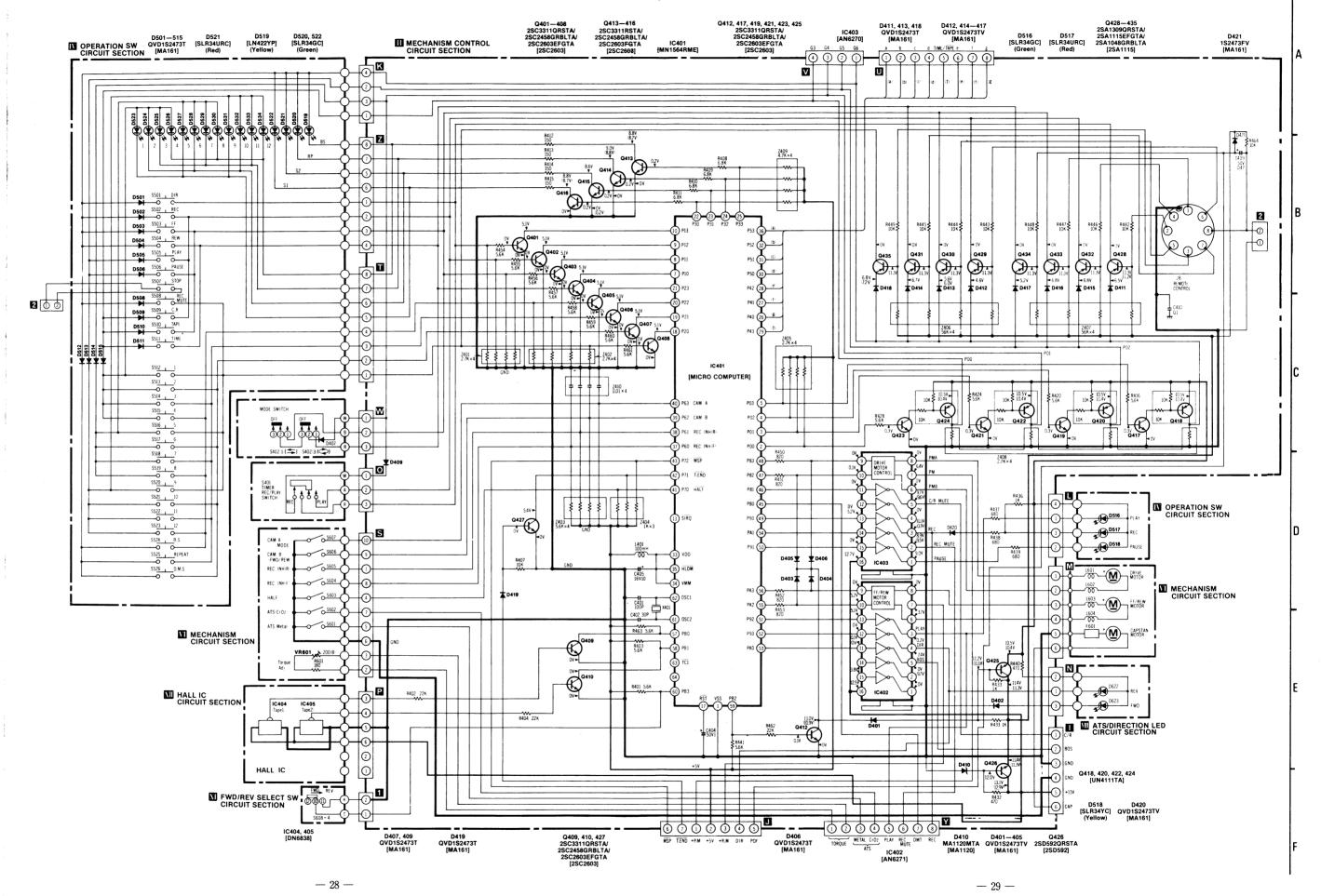
ess than 4%

ater than 43dB hout NAB filter)

IT



# **SCHEMATIC DIAGRAM** (for Mechanism/Mechanism Control Section)



# **ELECTRICAL PARTS**

#### NOTES:

ESISTORS	CAPACITORS
ERDCarbon	ECBACeramic
ERGMetal-oxide	ECG□Ceramic
ERSMetal-oxide	ECK□Ceramic
EROMetal-film	ECC□Ceramic
ERXMetal-film	ECF□Ceramic
ERQFuse type metallic	ECQMPolyester film
ERCSolid	ECQEPolyester film
ERFCement	ECQFPolypropylene
	ECE□Electrolytic
	ECE□NNon polar electrolytic
	ECQSPolystyrene
	ECS□Tantalum
	QCSTantalum

#### REPLACEMENT PARTS LIST

Important safety notice Components identified by A mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

Ref. No. Part No.		Part Name & Description		
	COI	NNECTORS		
CN 1 CN 2 CN 3 CN 4 CN 5 CN 6 CN 7 CN 8 CN 9	QJT1090 QJT1054 QJS1920TN QJS1920TN QJS1921TN QJS1922TN QJS1922TN QJS1987S QJS1987S QJS1987S	Check Pin Contact 2 Pin Socket 2 Pin Plug 3 Pin Socket 3 Pin Plug 6 Pin Socket 6 Pin Plug Jumper Socket (4 Pin) Jumper Socket (5 Pin)		
CN 11 CN 12 CN 13 CN 14		Jumper Socket (6 Pin) Jumper Socket (7 Pin) Jumper Socket (8 Pin) Jumper Socket (6 Pin/Type-L) Jumper Socket (10 Pin/Type-L)		

Ref. No.	Part No.	Ref. No.	Part No.
R	ESISTORS		ERD25TJ183
D 1 2	ERD25TJ273	R 47, 46	ERD25FJ181
R 1, 2 R 3, 4	ERD251J273	H 49, 50,	ERD25FJ103
R 5, 6	ERD251J394 ERD25FJ102	R 53, 54	
R 7, 8	ERD25FJ102 ERD25TJ273	R 55, 56	
	ERD2573273 ERD25FJ102	R 57, 58	
	ERD25FJ472	R 59, 60	
R 13, 14		11 33, 00	LINDZSTOZZ4
	ERD25FJ100	R 61, 62	ERD25TJ683
R 17, 18		R 63, 64	
R 19	ERD25FJ561	R 65, 66	
1		R 67, 68	
R 20	ERD25TJ223		ERD25FJ472
R 21, 22	ERD25TJ563	R 71, 72	ERD25TJ123
R 23, 24	ERD25FJ101	R 73, 74	ERD25TJ473
R 25, 26	ERD25FJ102	R 75, 76	ERD25TJ753
R 27, 28	ERD25FJ181	R 77, 78	ERD25TJ334
R 29, 30	ERD25TJ334	R 79, 80,	81, 82
R 31, 32	ERD25FJ682		ERD25TJ394
R 33, 34	ERD25FJ562	1	
R 35, 36	ERD25TJ225	R 83, 84	
R 37, 38	ERD25TJ104	R 85	ERD25FJ222
		R 86	ERD25FJ472
R 39, 40	ERD25FJ103	R 87	ERD25FJ222
R 41, 42	ERD25FJ472	R 88	ERD25FJ472
R 43, 44	ERD25FJ272	R 91, 92	ERD25TJ153

	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part N
	R 93, 94	ERD25FJ102	R 311	ERD25FJ222	R 407	ERD25TJ103	C 61, 62	ECQM1H333JZ	Z 3, 4	EXRP220K
	R 95, 96, 97		R 312	ERD25FJ562	R 408, 409,	410, 411			Z 5, 6	EXRP181K
		ERD25TJ104	R 313	ERD25TJ473		ERD25FJ682	C 63, 64	ECQM1H224JZ	Z 301	EXRP470K
	R 99, 100	ERD25FJ332	R 316, 317		R 412, 413,	414, 415	C 65	ECQM1H822JZ	Z 401, 402	EXBEQ427
	R 101, 102,			ERX12ANJ3R9		ERD25FJ151	C 66	ECEA1EN3R3	Z 403	EXBEQ456
		ERD25TJ223	[For Asi	a, Latin America,	R 416	ERD25FJ562	C 67, 68	ECEA50ZR22	Z 404	EXBEQ410
			Middle I	East and Africa	R 420	ERD25FJ562	C 69, 70, 71	, 72	Z 405	EXBEQ427
		ERD25FJ822	areas.]		R 424	ERD25FJ562		ECQM1H104JZ	Z 406, 407	EXBEQ456
	R 107, 108	ERD25TJ333	[D][B][A] A	ERQ12HJ3R9	R 428	ERD25FJ562	C 73, 74, 75	. 76	Z 408	EXBEQ427
		ERD25TJ244	[For all	European and	R 432	ERD25FJ471	, ,	ECQM1H332JZ		
		ERD25TJ154	Australi	a.]	R 437, 438,	439	C 77, 78	ECCD1H331K	Z 409	EXBEQ447
	R 113, 114	ERD25FJ472	R 318, 319			ERD25FJ681	C 79, 80	ECQM1H223JZ	Z 410	EXFP4103Z
		ERD25TJ333		ERD25FJ681	R 440	ERD25FJ471	C 81, 82	ECCD1H471K		
	R 117, 118	ERD25FJ682	R 320 ⚠	ERX2ANJ4R7	R 441	ERD25FJ562	C 83, 84	ECEA50MR68R	TRA	NSISTORS
	R 119, 120,		R 321 <u>∧</u>	ERD25FJ.102	R 442, 443,	444, 445, 446, 447,				
		ERD25FJ332	R 322, 323		448, 449	ERD25TJ103	C 85, 86	ECEA1CS100	Q 1, 2, 3	2SD1011
		ERD25TJ223	[D][B][A]	ERD25TJ153	R 450, 451,	452, 453	C 87, 88	ECQM1H472JZ	Q 4	2SB1036
tic	R 125, 126	ERD25FJ472	[For all	European and	, ,	ERD25FJ821	C 89, 90	ECEA16Z10	Q 5, 6	2SD1450
lic			Australia	a.]	R 454, 455,	456, 457, 458, 459,	C 91, 92	ECQM1H333JZ	Q 7, 8	2SK330GR
	R 127, 128	ERD25TJ153	R 324	ERD25TJ683	460, 461	ERD25FJ562	C 93, 94	ECEA50MR33R	Q 9, 10, 11,	12
	R 129	ERD25FJ472			R 462	ERD25TJ223	C 95, 96	ECEA0JS470		2SD1450
	R 130	ERD25TJ274	R 325	ERD25FJ472	R 463	ERD25FJ562	C 97, 98	ECCD1H391J	Q 13, 14, 15	5, 16, 17, 18,
		ERD25FJ102	R 326, 327	ERD25FJ103	R 464	ERD25FJ103	C 99, 100	ECQM1H223JZ	21, 22	2SC3311
	R 133, 134	ERD25FJ103	R 328	ERD25FJ272	R 503, 504	ERD25TJ104	C 101	ECEA1CS100	Q 23, 24	2SD1011
		ERD25FJ151	R 329	ERD25FJ101	R 505, 506		C 102, 103,	104	Q 25, 26, 27	', 28
	R 137, 138	ERD25FJ472	R 330	ERD25FJ103	[N]	ERD25TJ181		ECEA50Z1		2SC3311
	R 139, 140	ERD25TJ153	R 331	ERD25TJ104		, Latin America,			Q 29, 30	2SA1115
	R 141	ERD25FJ103	R 332	ERD25TJ124		ast and Africa	C 105	ECEA1AS471	Q 31, 32	2SK330GR
	R 142	ERD25TJ104	R 333	ERD25FJ221	areas.]		C 106	ECEA0JS331		
			R 334	ERD25FJ102	(D)(B)(Á)	ERG12ANJ271	C 107, 108	ECEA1CS100	Q 33, 34	2SJ105GR
[	R 143	ERD25FJ102	R 335	ERD25TJ184		uropean and	C 109, 110	ECKD2H121KB	Q 35, 36	2SD1450
	R 144	ERD25TJ473			Australia	ı.]	C 111, 112	ECKD1H561KB	Q 37, 38	2SA1115
	R 145	ERD25FJ222	R 336	ERD25TJ104		ÉRD25FJ182		ECEA50ZR33	Q 39, 40, 41	, 42
İ	R 147	ERD25TJ153	R 337	ERD25TJ563				ECEA1CN100		2SC3311
	R 148	ERD25FJ151	R 338 [N]	ERD25FJ180	R 508	ERD25FJ471		ECQM1H273JZ	Q 301, 302	2SD592
- 1	D 440	EDDOCE HOO					,			

[For Asia, Latin America, Middle East and Africa

ERD25TJ223

R 403 R 404

areas.] [D][B][A] ERD2FCG180

[For all European and Australia.] R 339 ERD25FJ120

areas.j	Austral		[D][B][A]	ERG1ANJ181	C 137	ECEA1ES4R7	l	
[D][B][A] ERD2FCG390	R 339	ERD25FJ120	[For all I	European and	C 138	ECEA0JS470	Q 308	2SD1275
[For all European and	R 340	ERD25FJ103	Australia		C 139	ECKD1H223ZF	Q 309	
Australia.]	R 341	ERD25FJ471	R 511	ERD25FJ472		ECCD1H221KD	(D)(B)(A)	2SC3311
R 152 ERD25FJ103	R 345	ERD25FJ103	R 512, 513,		C 303	ECQP1682JZ		European and
R 153, 154 ERD25TJ104	R 349	ERD25FJ103	11 312, 310,		C 304		Australia	
R 155, 156 ERD25FJ102	R 351		D 504 505	ERD25FJ103		ECFDD153KXY		
H 100, 100 END20F0102		ERD25FJ103		ERD25TJ473	C 305	ECFDD822KVY	Q 310, 311,	
D 457 450 EDDOST 4400	R 352	ERD25FJ562	R 526	ERD25FJ103		ECEA1ES220	l <b></b>	2SC3311
R 157, 158 ERD25TJ123			R 601	ERD25TJ181	C 308, 309		Q 314	2SA1115
R 159, 160, 161, 162	R 353	ERD25TJ473				ECKD1H223ZF	Q 315	2SC1383
ERD25TJ225	R 354	ERD25FJ103	VARIABL	E RESISTORS	_		Q 316	UN4211TA
R 163, 164 ERD25FJ182	R 355	ERD25FJ472			C 310, 311	ECEA1CS331	Q 317	2SC3311
R 165, 166 ERD25FJ682	R 356, 357	358, 359, 360, 361	VR 1, 2	QVNB3A00B223	C 312	ECKD1H223ZF	Q 318, 319,	320, 321, 322
R 167, 168 ERD25FJ102		ERD25FJ103	VR 3, 4	QVNB3A00B103		ECEA1CS332	, ,	2SA1115
R 169, 170 ERD25FJ390	R 362	ERD25TJ563	VR 5, 6	QVBP1PUA54		ECEA1CS222	Q 323	2SD592
R 171, 172 ERD25FJ821	R 363	ERD25FJ682					Q 324	2SA719
			VR 7	QVAL5KUG15	C 316 ▲	ECEA1CS332	Q 324	23A7 19
R 173, 174 ERD25FJ272	R 364	ERD25TJ563	VR 8	QVNB3A00B222	C 317		0 005 000	004445
R 175, 176 ERD25FJ103	R 365	ERD25TJ223	VR 9, 10	QVBF1PUA14		ECEA1CS330	Q 325, 326	
R 177, 178 ERD25FJ222	R 366	ERD25TJ154	VR 11	QVNB3A00B222	[For all	European and	Q 327	2SC3311
	R 367	ERD25TJ104	VR 301, 302	QVNB3A00B474	Australi	a.]	Q 328	2SA1115
R 179, 180 ERD25FJ272	1		VR 303, 305	, 306	C 318	ECEA1CS100	Q 329, 330	2SC3311
R 181, 182 ERD25FJ821	R 368	ERD25FJ103	· ·	QVNB3A00B103	C 319	ECQM1H394JZ	Q 401, 402,	403, 404, 405, 406,
R 183, 184 ERD25FJ101	R 369	ERD25FJ332	VR 501	QVNB3A00B223	C 320	ECEA1ES4R7	407, 408,	409, 410
R 185, 186 ERD25TJ473	R 370	ERD25TJ333	111.001	Q T T T D O T T O O D L L O	C 324	ECEA1CS100	, , , , , ,	2SC2603
R 187 [N] ERD25FJ270	R 371	ERD25TJ563	VR 601	EVNK4AA00B22	0 324	LOLATOSTO	0 412 413	414, 415, 416, 417
[For Asia, Latin America,		ERD25FJ103	VN 001	EVINN4AAUUD22	0 205	FOF4400004	Q 412, 410,	2SC2603
Middle East and Africa	R 374	ERD25FJ221	CAD	ACITORS	C 325	ECEA1CS221	Q 418	
			CAF	ACITONS	C 326, 327			UN4111TA
areas.]		ERD25FJ681	0.4.0	F0F45074	C 328	ECEA50Z1	Q 419	2SC2603
[D][B][A] ERD25FCG270	R 377	ERD25FJ102	C 1, 2	ECEA50Z1	C 329	ECQM1H104JZ	Q 420	UN4111TA
[For all European and	R 378, 379		C 3, 4	ECQM1H224JZ	C 330	ECQM1H474JZ	Q 421	2SC2603
Australia.]		ERD25FJ470	C 5, 6	ECEA1ES4R7	C 331	ECEA1CS100		
R 189, 190 ERD25FJ680	[For Asi	a, Latin America,	C 7, 8	ECCD1H820K	C 332	ECEA1ES4R7	Q 422	UN4111TA
R 201 ERD25FJ1R0	Middle	East and Africa	C 9, 10	ECEA50Z1	C 333	ECEA1ES220	Q 423	2SC2603
R 202 ERD25FJ100	areas.1		C 11, 12	ECKD1H331KB	C 334	ECQM1H102JZ	Q 424	UN4111TA
R 203, 204 ERD25FJ562	IDIIBIIAI	ERD2FCG470	C 13, 14	ECEA0JS101	C 335	ECEA0JS101	Q 425	2SC2603
R 205 ERD25FJ100		European and	C 17, 18	ECQM1H103JZ	0 000	COLMOGOTOT	Q 426	2SD592
R 206 [N] ERD25FJ100	Australi		C 19, 20	ECKD1H331KB	C 336	ECEA1ES4R7	Q 427	2SC2603
[For Asia, Latin America,	R 380	ERD25FJ103	C 21, 22	ECFDD152KVY	C 337			430, 431, 432, 433,
Middle East and Africa	11 300	LND231 0 103	0 21, 22	LOI DD 1321(V 1		ECQP1333JZ		
	D 004	EDDOCT 1405	0 00 04	ECEDD400KVVV	C 338	ECFDD153KXY		2SA1115
areas.]	R 381	ERD25TJ105	C 23, 24	ECFDD122KVY	C 339	ECFDD822KVY	Q 501	2SC3311
[D][B][A] _ERD2FCG100	R 382	ERD25FJ103	C 25, 26	ECEA1ES4R7	C 340	ECEA1ES101	Q 502	2SA1115
[For all European and	R 383	ERD25FJ472	C 27, 28	ECKD1H681KB	C 341	ECEA1CS101	Q 508, 509	
Australia.]	R 384	ERD25FJ332	C 29, 30	ECEA50Z1	C 342	ECEA1CS100	Q 510	2SA1115
R 207 ERD25FJ332	R 385	ERD25FJ103	C 31, 32	ECQM1H683JZ	C 343 ▲	ECEA1CS222		
R 209, 210 ERD25FJ222	R 386	ERD25TJ473	C 33, 34	ECQM1H154JZ	C 344	ECQV1H104JZ	DIODES	& RECTIFIERS
R 213, 214 ERD25TJ473	R 387	ERD25TJ273	C 35, 36	ECEA1ES4R7	C 345  ⚠	ECQU2A103MF		
R 216 ERD25FJ103	R 388	ERD25FJ222	C 37, 38	ECQM1H103JZ			D 1	MA161
R 302 ERD25FJ100	R 389	ERD25TJ683	C 39, 40	ECQM1H333JZ	C 401	ECCD1H101KC	D 3, 4	MA161
R 303, 304 ERD25FJ562	R 390	ERD25FJ101	C 41, 42	ECQM1H472JZ	C 402	ECCD1H330KC	D 5	MA1056
R 305 ERD25FJ100	11 000	LIND231 0 10 1	0 41, 42	LOGINITIATEDE			D 6	
	D 204	EDDOCE 1000	0 40 44	TOTA100100	C 404	ECEA1HS010		MA161
	R 391	ERD25FJ682	C 43, 44	ECEA1CS100	C 405	ECEA1CS100	D 301	MA1220M
[For Asia, Latin America,	R 392	ERD25FJ471	C 45, 46	ECQM1H472JZ	C 409	ECEA1HSR47	D 302	MA1075
Middle East and Africa	R 393	ERD25FJ102	C 47	ECFDD103KXY	C 410	ECQM1H104JZ		305, 306, 307
areas.]	R 394	ERD25FJ682	C 48	ECEA1AS101	C 501, 502	ECEA1ES4R7		SM112
[D][B][A] ERD2FCG100	R 395	ERD25TJ183	C 49, 50	ECEA1CS100	C 505	ECFDD393KXD	D 308	MA161
[For all European and	R 396, 397	ERD25FJ103	C 51, 52	ECEA1ES4R7	C 506	ECEA1CS100	D 309	SM112
Australia.]	R 398, 399	ERD25FJ472	C 53, 54	ECQM1H473JZ			D 310, 311.	312, 314, 315, 316,
R 307 ERD25FJ222	R 402	ERD25TJ223	C 55, 56	ECQM1H333JZ	COMBIN	ATION PARTS		319, 320, 321, 322,
	R 403	FRD25FJ562	C 57 58 59			A.IOIT I AIII I		325 326 327 328

EXRP152K473

ECQM1H104JZ

R 509 ERD25TJ684 R 510 [N] ERD25TJ181

[For Asia, Latin America,

Middle East and Africa

[D][B][A] ERG1ANJ181

C 117, 118 ECQM1H273JZ C 119, 120 ECFDD472KVY

C 133, 134 ECFDD223KXY C 137 ECEA1ES4R7

ECEA50Z1

C 125, 126, 127, 128

ef. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
, 4	EXRP220K124	D 331, 332	MA1047	D 622, 623,	624, 625, 626
, 6	EXRP181K153	D 333, 334	MA161		QVDLS0050
01	EXRP470K683	D 335	LD702DU	(With ATS/E	irection Circuit
01, 402	EXBEQ4272K	D 336, 337	MA161	Board)	
03	EXBEQ4562K	D 338	MA1056		
04	EXBEQ4102K	D 339	MA161	INTEGRA	TED CIRCUITS
05	EXBEQ4272K	D 340	MA1062		
06, 407	EXBEQ4563K	D 401, 402,	403, 404, 405, 406,	IC 1	M5218L
08	EXBEQ4272K	407	MA161	IC 2	M5220L
		D 409	MA161	IC 3, 4	NE654N
09	EXBEQ4472K	D 410	MA1120	IC 5, 6	NE652N
10	EXFP4103ZW			IC 7	AN6258
		D 411, 412,	413, 414, 415, 416,	IC 8	AN6291
TRA	NSISTORS	417, 418,	419, 420, 421	IC 9, 10	AN6203
			MA161	IC 11, 12	M5218L
, 2, 3	2SD1011	D 501, 502,	503, 504, 505, 506,	IC 301, 302	M5218L
	2SB1036	507, 508,	509, 510, 511, 512,	IC 401	MN1564RME
, 6	2SD1450	513, 514,	515		
, 8	2SK330GRY		MA161	IC 402	AN6271
, 10, 11,		D 516	SLR34GC	IC 403	AN6270
	2SD1450	D 517	SLR34URC	IC 404, 405	DN6838
	5, 16, 17, 18, 19, 20,	D 518	SLR34YC	IC 501	AN6870N
1, 22	2SC3311	D 519	LN422YP	IC 502, 503	AN6280
3, 24	2SD1011	D 520	SLR34GC	,	
5, 26, 27		D 521	SLR34URC	IC PR	OTECTOR
	2SC3311	D 522	SLR34GC		
9, 30	2SA1115	D 523, 524,	525, 526, 527, 528,	F 601	QRUF10WH
1, 32	2SK330GRY	529, 530,	531, 532, 533, 534		
		1	refer to	CERAMIC	RESONATOR
3, 34	2SJ105GR	1	S512—S523		
5, 36	2SD1450	[(D.M.S. [1]-	[12] Indication LED)	X 401	EF0A4R0M01A

2SA719 2SA1115

UN4211TA

2SB941P

317, 318, 319, 320, 321, 322, 323, 324, 325, 326, 327, 328,

329, 330 MA161

2SD1265OP

Q 303

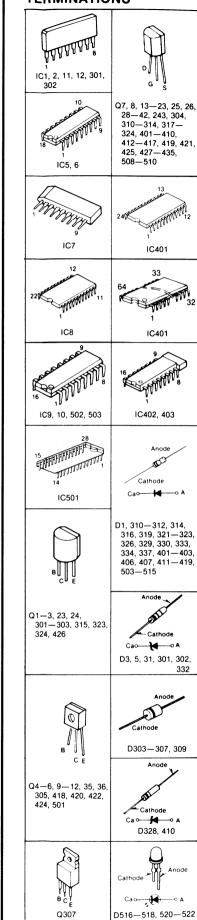
Q 304

Q 305

Q 306 Q 307

Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description
	MULT	IPLEX FILTERS	S 505, 506, 507		Key Board Switch
MPX 1. 2	QLM9Z10K	M.P.X Coil	S 508	SSG13 QSWY207	(Play/Pause/Stop) Duble Key Board Switch
/ ., 2	QLIIIOL TOTA	W.1. 37 CON			(Auto Rec Muto)
		COILS	S 509, 51	10, 511 SSG13	Key Board Switch
L 1, 2	ELM7Q306A	Chamina Naturali		55013	(Counter Reset/Tape/Time
L 1, 2 L 3, 4		Skewing Network VA Bias Trap Coil	S 512	QSW1125	Key Board Switch with
L 5, 6	QLQX2722D	Peaking Coil			D523 (D.M.S 1)
L 7	QLQX1012DT		S 513	QSW1125	Key Board Switch with
L 301, 30		D: 0 0	S 514	QSW1125	D524 (D.M.S 2)
L 401	QLB0198 QLQX1012DT	Bias Oscillation Coil Choke Coil	5 5 14	Q5W1125	Key Board Switch with D525 (D.M.S 3)
	2, 603, 604	Choke Coll	S 515	QSW1125	Key Board Switch with
_ 001, 001	ELEH101KA	Choke Coil			D526 (D.M.S 4)
			S 516	QSW1125	Key Board Switch with
	TRA	NSFORMER	0.547	00144405	D527 (D.M.S 5)
Г 301			S 517	QSW1125	Key Board Switch with D528 (D.M.S 6)
	QLPA76ELX	AC Power Transformer	S 518	QSW1125	Kev Board Switch with
	European are				D529 (D.M.S 7)
[A][N] <b>∆</b>	QLPA88ELX	AC Power Transformer	S 519	QSW1125	Key Board Switch with
		Latin America, Middle East			D530 (D.M.S 8)
and Af	frica areas.]		S 520	QSW1125	Key Board Switch with
		FUSES	S 521	QSW1125	D531 (D.M.S 9) Key Board Switch with
	-	10323	0 02.	40111120	D532 (D.M.S 10)
= 1 [N] <u></u>	XBA2E03NS5	Fuse (300mA)			
		rica, Middle East and Africa	S 522	QSW1125	Key Board Switch with
areas.]			S 523	QSW1125	D533 (D.M.S 11) Key Board Switch with
[D][B][A]	XBAQ100027	Fuse (T 1 A)	3 323	QSW1125	D534 (D.M.S 12)
	European and		S 524	SSG13	Key Board Switch
2		a vice vice in an an a			(Blank Skip)
[D][B][A]			S 525	QSW1130	Tact Switch (Repeat)
	XBAQ100027	Fuse (T 1 A)	S 526	SSG13	Key Board Switch (D.M.S
[For all	l European and	d Australia.]	5 601, 60	2, 603, 604, 605 QSB0296	Leaf Switch [Metal Tape/CrO, Tape/
	s	WITCHES		QOD0230	Half/FWD•REC Inhibit/
					REV•REC Inhibit]
3 1, 2, 3, 4			S 606, 60		Leaf Switch
	QSW2240	Push Switch (NR Selector)	S 608	QSB0295	(CAM B/CAM A)
5 3U1 <u>∧</u>	QSW1127	Push Switch	3 000	QSS4223	Slide Switch (FWD/REV Detector)
302 A	QSR1407	(Power ON/OFF) Rotary Switch			(1 TIDITIET DETECTOR)
41	20111701	(AC Power Voltage			JACKS
		Selector)			
401	QSS1306	Slide Switch	J 1, 2, 3,		
. 400	001410044	(Timer REC/PLAY)	15.6	QEJ5030C	Jack Board (LINE IN/OUT
6 402	QSW2241	Push Switch	J 5, 6 J 7	QJA0453 QJA0267	Microphone Jack Headphones Jack
5 501	SSG13	(Mode Selector) Key Board Switch	J 8	QJS1955H	Remote Control Socket
- 501	55410	(Disastina)			

#### **TERMINATIONS**



R 310

ERD25FJ332

ERD25FJ102

[N] ERD25FJ390

[For Asia, Latin America, Middle East and Africa

areas.] [D][B][A] ERD2FCG390

R 149

R 150, 151

(Direction)
Duble Key Board Switch

S 502, 503, 504

OSWY207

rait No.	Her. No.	Fait No.	nei. No.	rait ivo.	Hel. No.	Partin	0.
ERD25TJ103	C 61, 62	ECQM1H333JZ	Z 3, 4	EXRP220K124	D 331, 332 D 333, 334		
410, 411 ERD25FJ682	C 63, 64	ECQM1H224JZ	Z 5, 6 Z 301	EXRP181K153 EXRP470K683	D 335, 334	MA161 LD702DU	
414, 415	C 65	ECQM1H822JZ	Z 401, 402	EXBEQ4272K	D 336, 337		
ERD25FJ151	C 66	ECEA1EN3R3	Z 403	EXBEQ4562K	D 338	MA1056	
ERD25FJ562	C 67, 68	ECEA50ZR22	Z 404	EXBEQ4102K	D 339	MA161	
ERD25FJ562 ERD25FJ562	C 69, 70, 71	ECQM1H104JZ	Z 405 Z 406, 407	EXBEQ4272K EXBEQ4563K	D 340	MA1062 , 403, 404, 405	406
ERD25FJ562	C 73, 74, 75		Z 408, 407	EXBEQ4303K	407	MA161	, 400,
ERD25FJ471	0 10, 1 1, 1	ECQM1H332JZ	2 400	2/12/24 /2/1	D 409	MA161	
439	C 77, 78	ECCD1H331K	Z 409	EXBEQ4472K	D 410	MA1120	
ERD25FJ681	C 79, 80	ECQM1H223JZ	Z 410	EXFP4103ZW			
ERD25FJ471 ERD25FJ562	C 81, 82 C 83, 84	ECCD1H471K ECEA50MR68R	TRAI	NSISTORS		, 413, 414, 415	
444, 445, 446, 447,		ECEASUMROOR	11121	101010110	417, 410	, 419, 420, 421 MA161	
ERD25TJ103	C 85, 86	ECEA1CS100	Q 1, 2, 3	2SD1011	D 501, 502,	, 503, 504, 505	, 506,
452, 453	C 87, 88	ECQM1H472JZ	Q 4	2SB1036		, 509, 510, 511	
ERD25FJ821	C 89, 90	ECEA16Z10	Q 5, 6	2SD1450 2SK330GRY	513, 514		
456, 457, 458, 459,		ECQM1H333JZ	Q 7, 8 Q 9, 10, 11,		D 516	MA161	
ERD25FJ562 ERD25TJ223	C 93, 94 C 95, 96	ECEA50MR33R ECEA0JS470	Q 5, 10, 11,	2SD1450	D 516	SLR34GC SLR34URC	
ERD25FJ562	C 97, 98	ECCD1H391J	Q 13, 14, 15	5, 16, 17, 18, 19, 20,	D 518	SLR34YC	
ERD25FJ103	C 99, 100	ECQM1H223JZ	21, 22	2SC3311	D 519	LN422YP	
ERD25TJ104	C 101	ECEA1CS100	Q 23, 24	2SD1011	D 520	SLR34GC	
EDDAST I I A	C 102, 103,		Q 25, 26, 27	, 28 2SC3311	D 521	SLR34URC	
ERD25TJ181	1	ECEA50Z1	Q 29, 30	2SA1115	D 522	SLR34GC	E20
a, Latin America, East and Africa	C 105	ECEA1AS471	Q 31, 32	2SK330GRY		525, 526, 527, 531, 532, 533,	
aut and Amoa	C 106	ECEA0JS331	,		320, 300,	refer to	, 554
ERG12ANJ271		ECEA1CS100	Q 33, 34	2SJ105GR		S512—S523	
European and		ECKD2H121KB	Q 35, 36	2SD1450	(D.M.S. [1]-	-[12] Indication	n LED)
a.]	C 111, 112		Q 37, 38 Q 39, 40, 41	2SA1115			
ERD25FJ182	C 113, 114 C 115, 116	ECEA50ZR33 ECEA1CN100	Q 39, 40, 41	2SC3311	L		
ERD25FJ471	C 115, 116		Q 301, 302		Ref. No.	Part No.	Part
ERD25TJ684		ECFDD472KVY	Q 303	2SA719	<u> </u>		
ERD25TJ181	C 125, 126,	127, 128	Q 304	2SA1115		MULT	IPLEX
a, Latin America,	-	ECEA50Z1	Q 305	UN4211TA	l		
ast and Africa	C 122 124	ECEDDANAKYV	Q 306 Q 307	2SD1265OP 2SB941P	MPX 1, 2	QLM9Z10K	M.P.
ERG1ANJ181	C 133, 134 C 137	ECFDD223KXY ECEA1ES4R7	Q 507	2000411	İ		COIL
European and	C 138	ECEA0JS470	Q 308	2SD1275			OOIL
a.] '	C 139	ECKD1H223ZF	Q 309		L 1, 2	ELM7Q306A	Skev
ERD25FJ472		ECCD1H221KD	[D][B][A]		L 3, 4	QLQX0343KW	
523	C 303	ECQP1682JZ		European and	L 5, 6	QLQX2722D	Peal
ERD25FJ103 ERD25TJ473	C 304 C 305	ECFDD153KXY ECFDD822KVY	Australia Q 310, 311,		L 7 L 301, 302	QLQX1012DT	Cho
ERD25FJ103		ECEA1ES220	<b>Q</b> 0.10, 0.11,	2SC3311	2 301, 302	QLB0198	Bias
ERD25TJ181	C 308, 309		Q 314	2SA1115	L 401	QLQX1012DT	
	Δ	ECKD1H223ZF	Q 315	2SC1383	L 601, 602	, 603, 604	
E RESISTORS	0 010 011	F0F4400004	Q 316	UN4211TA		ELEH101KA	Chol
QVNB3A00B223	C 310, 311	ECEA1CS331 ECKD1H223ZF	Q 317 Q 318 319	2SC3311 320, 321, 322		TDA	NSFO
QVNB3A00B103		ECEA1CS332	<b>Q</b> 010, 010,	2SA1115		INA	NOFU
QVBP1PUA54		ECEA1CS222	Q 323	2SD592	T 301		
QVAL5KUG15	C 316 ▲	ECEA1CS332	Q 324	2SA719	[D][B] <u>∧</u>	QLPA76ELX	AC F
QVNB3A00B222	C 317		0 225 220	20 4 1 1 1 5	[For all	European are	eas.]
QVBF1PUA14		ECEA1CS330	Q 325, 326 Q 327	2SA1115 2SC3311		QLPA88ELX	AC F
QVNB3A00B222 QVNB3A00B474	[For all E Australia	uropean and	Q 327	2SA1115		istralia, Asia, I rica areas.]	Latin Ai
, 306		ECEA1CS100	Q 329, 330		anu Ali	ica aieas.j	
QVNB3A00B103	C 319	ECQM1H394JZ	Q 401, 402,	403, 404, 405, 406,			FUSE
QVNB3A00B223		ECEA1ES4R7	407, 408, 4	409, 410		_	
E1/11// 4 4 4 0 0 D 0 0	C 324	ECEA1CS100		2SC2603	F 1 [N] ⚠	XBA2E03NS5	Fuse
EVNK4AA00B22	C 325	ECEA1CE221		414, 415, 416, 417 2SC2603	[For As	ia, Latin Amer	rica, Mi
ACITORS		ECEA1CS221 ECEA1CS330		UN4111TA	areas.] [D][B][A]		
		ECEA50Z1		2SC2603		XBAQ100027	Fuse
ECEA50Z1		ECQM1H104JZ	Q 420	UN4111TA	[For all	European and	
ECQM1H224JZ	C 330	ECQM1H474JZ	Q 421	2SC2603	F2		
ECEA1ES4R7 ECCD1H820K		ECEA1CS100	0.422	LINIATATA	[D][B][A]	VD 1 0 1	_
ECEA50Z1		ECEA1ES4R7 ECEA1ES220		UN4111TA 2SC2603	[Ecrali	XBAQ100027 European and	Fuse
ECKD1H331KB		ECQM1H102JZ		UN4111TA	[i*Oi ali	Luiopean and	Austra
ECEA0JS101		ECEA0JS101	Q 425	2SC2603		S	WITCH
ECQM1H103JZ				2SD592			
ECKD1H331KB ECFDD152KVY		ECEA1ES4R7		2SC2603	S 1, 2, 3, 4		_
FOLDD 195KAA		ECQP1333JZ	Q 428, 429, 4 434, 435	430, 431, 432, 433, 2541115		QSW2240	Push
ECFDD122KVY		ECFDD153KXY ECFDD822KVY		2SC3311	S 301 ⚠	20VV (12/	Push (Pow
ECEA1ES4R7		ECEA1ES101		2SA1115	S 302 Δ	QSR1407	(Pow
ECKD1H681KB		ECEA1CS101	Q 508, 509	2SC2603	ш,		(AC F
ECEA50Z1	C 342	ECEA1CS100	Q 510	2SA1115			Selec
ECQM1H683JZ ECQM1H154JZ		ECEA1CS222	DIODES •	RECTIFIEDS	S 401	QSS1306	Slide
ECEA1ES4R7		ECQV1H104JZ	הוחחבים פ	RECTIFIERS	C 400	DCM2244	(Time
	C 345 🛕	ECQU2A103MF		. 1	S 402 (	QSW2241	Push

Part No.

ECQM1H103JZ

ECQM1H333JZ

ECQM1H472JZ

ECEA1CS100

ECQM1H472JZ ECFDD103KXY

ECEA1AS101 ECEA1CS100

ECEA1ES4R7 ECQM1H473JZ ECQM1H333JZ 60

ECQM1H104JZ

C 501, 502 ECEA1ES4R7

ECCD1H101KC

ECCD1H330KC

FCEA1HS010

ECEA1CS100

ECEA1HSR47 ECQM1H104JZ

ECEA1CS100 **COMBINATION PARTS** 

EXRP152K473

C 401

C 405 C 409

C 505 C 506

Ref No

Part No.

Ref. No.

Part No.

Ref. No.

Part No.

Ref. No.

IC 2 IC 3, 4 IC 5, 6

IC 401

IC 402 IC 403

D 622, 623, 624, 625, 626

(With ATS/Direction Circuit

INTEGRATED CIRCUITS

NF654N

AN6258

AN6271

AN6270

AN6870N

MN1564RME

IC 9, 10 AN6203 IC 11, 12 M5218L IC 301, 302 M5218L

IC 404, 405 DN6838

IC 502, 503 AN6280

Part No.

D 520 SLR34GC D 521 SLR34URC D 522 SLR34GC D 523, 524, 525, 526, 527, 528, 529, 530, 531, 532, 533, 534 refer to S512—S523 (D.M.S. [1]—[12] Indication LED)			F 601 QRUF10V CERAMIC RESON X 401 EF0A4R0	NH ATOR		
Ref. No.	Part No.	Part	Name & Description	Ref. No.	Part No.	Part Name & Description
	MULT	IPLEX	FILTERS	S 505, 50		Key Board Switch
MPX 1, 2	QLM9Z10K	M.P.	X Coil	S 508	SSG13 QSWY207	(Play/Pause/Stop) Duble Key Board Switch (Auto Rec Muto)
	_	COIL		S 509, 51	0, 511 SSG13	Key Board Switch (Counter Reset/Tape/Time)
L 1, 2 L 3, 4 L 5, 6	ELM7Q306A QLQX0343KV QLQX2722D	VA Bias	ving Network Trap Coil ing Coil	S 512	QSW1125	Key Board Switch with D523 (D.M.S 1)
L 7 L 301, 302	QLQX1012DT	Chok	e Coil	S 513	QSW1125	Key Board Switch with D524 (D.M.S 2)
L 401	QLB0198 QLQX1012DT		Oscillation Coil	S 514	QSW1125	Key Board Switch with D525 (D.M.S 3)
L 601, 602	2, 603, 604 ELEH101KA	Chok	e Coil	S 515 S 516	QSW1125 QSW1125	Key Board Switch with D526 (D.M.S 4)
	TRA	NSFO	RMER			Key Board Switch with D527 (D.M.S 5)
T 301				S 517	QSW1125	Key Board Switch with D528 (D.M.S 6)
	QLPA76ELX European are		ower Transformer	S 518	QSW1125	Key Board Switch with D529 (D.M.S 7)
[A][N] <u>Å</u> [For Aι	QLPA88ELX istralia, Asia,	AC P	ower Transformer nerica, Middle East	S 519	QSW1125	Key Board Switch with D530 (D.M.S 8)
and Af	rica areas.]			S 520	QSW1125	Key Board Switch with D531 (D.M.S 9)
F 4 700 A	-	FUSES	<del></del>	S 521	QSW1125	Key Board Switch with D532 (D.M.S 10)
	XBA2E03NS5 ia, Latin Ame		(300mA) Idle East and Africa	S 522	QSW1125	Key Board Switch with D533 (D.M.S 11)
[D][B][A]	XBAQ100027	Fuse	(T 1 A)	S 523	QSW1125	Key Board Switch with D534 (D.M.S 12)
	European and			S 524	SSG13	Key Board Switch (Blank Skip)
[D][B][A]				S 525	QSW1130	Tact Switch (Repeat)
	XBAQ100027		(T 1 A)	S 526	SSG13	Key Board Switch (D.M.S)
[For all	European and		•	S 601, 60	2, 603, 604, 605 QSB0296	Leaf Switch [Metal Tape/CrO <sub>2</sub> Tape/
	S	WITCH	ES			Half/FWD•REC Inhibit/
S 1, 2, 3, 4				S 606, 60	7	REV•REC Inhibit] Leaf Switch
	QSW2240	Push	Switch (NR Selector)	3 555, 66	QSB0295	(CAM B/CAM A)
S 301 A			Switch	S 608	QSS4223	Slide Switch
		(Powe	er ON/OFF)			(FWD/REV Detector)
S 302 🛕	QSR1407	Rotar	y Switch			IACKS

J 1, 2, 3, 4

J 5, 6

J 8

QEJ5030C

QJA0453 QJA0267

QJS1955H

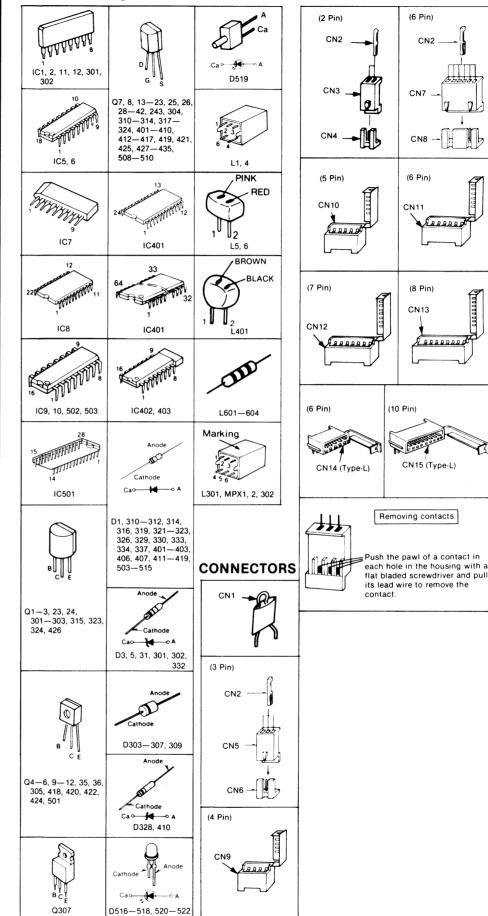
**JACKS** 

Jack Board (LINE IN/OUT)

Remote Control Socket

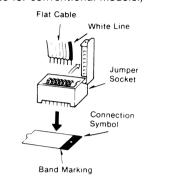
Microphone Jack Headphones Jack

#### **TERMINATIONS**



#### -CONNECTION OF A FLAT CABLE~

Connect the flat cable to the jumper socket so that the white line on the flat cable corresponds to the band mark side of the connection symbol (yellow or white symbol on the PC board) for the jumper socket. (This connection may differ from those for conventional models.)



#### NOTES (for Circuit boards)

- The circuit shown in on the conductor side indicates printed circuit on the back side of the printed circuit board.
- · All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position. For measurement, use VTVM.
- This circuit board diagram may be modified at any time with the development of new technology.

#### NOTES:

LKBlack	ORGOrange
LUBlue	PNKPink
RNBrown	REDRed
RYGray	SLDShield Wire
RNGreen	VLTViolet
. BLULight Blue	WHTWhite
ILNo Color Mark	YELYellow

(AC Power Voltage

(Timer REC/PLAY)

(Mode Selector)

Key Board Switch

Duble Key Board Switch

Selector)

(Direction)

S 501

MA161

MA1056

MA161

MA1220M

MA1075

D 303, 304, 305, 306, 307

∆ SM112

MA161

323, 324, 325, 326, 327, 328,

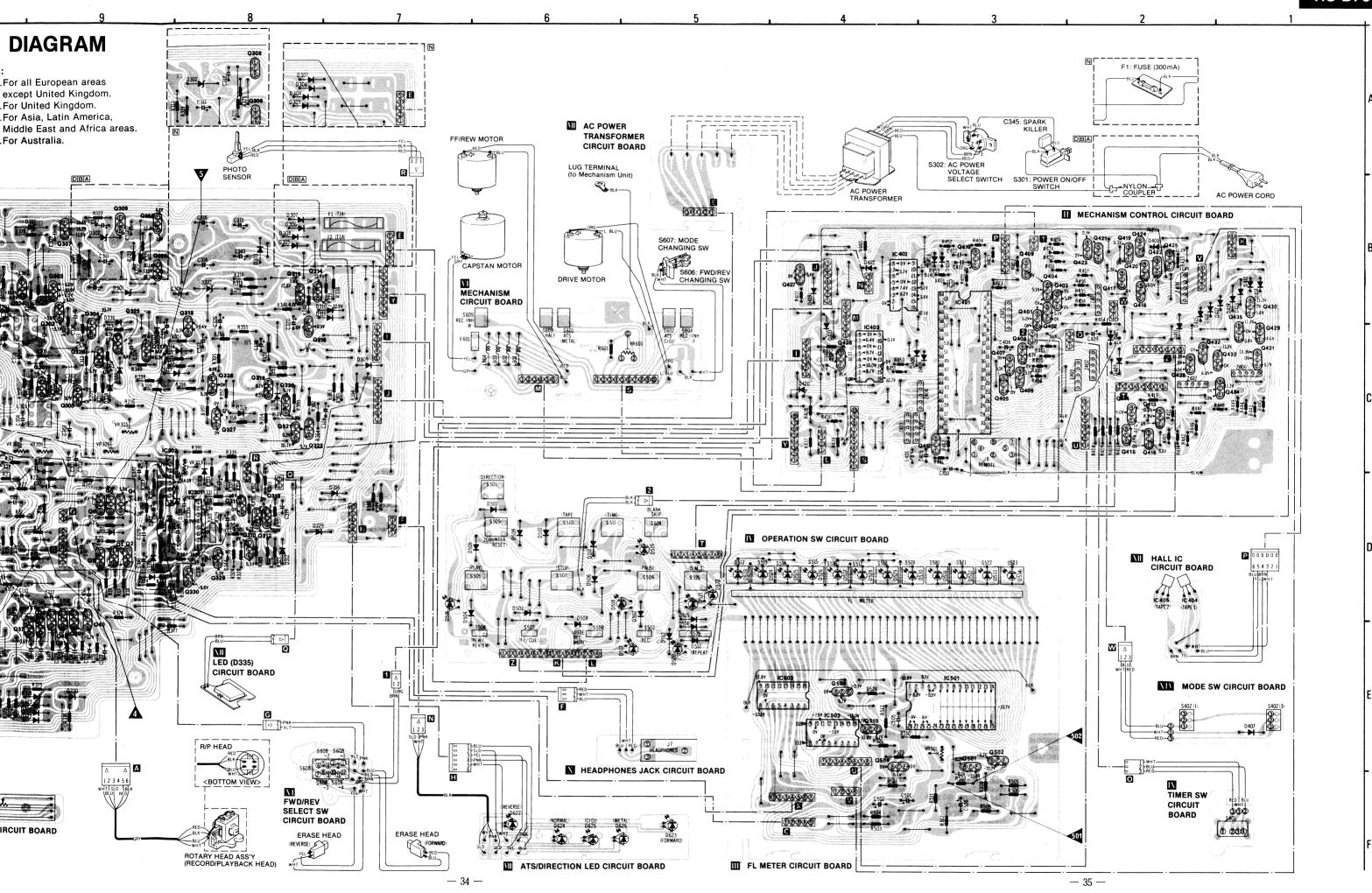
D 309 SM112 D 310, 311, 312, 314, 315, 316,

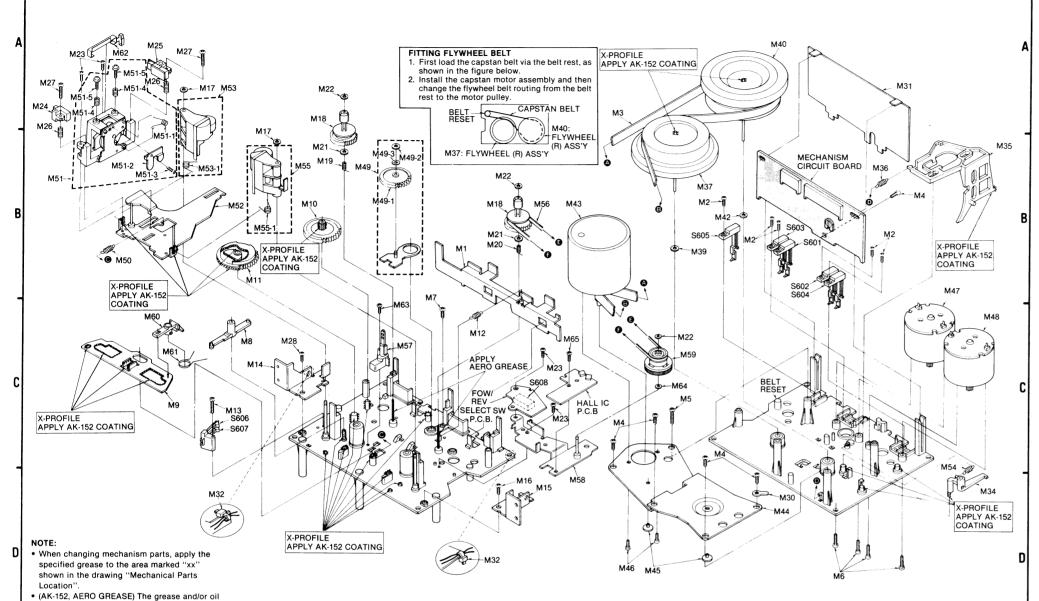
D 301

D 308

SSG13

S 502, 503, 504 QSWY207





#### SPECIFICATIONS

friction (lubr cation).

shown in th parentheses function to prevent

Pressure of pressure roller	400±50g
Takeup tension  * Use cassette torque meterQZZSRKCT	50±10g-cm (FWD & REV mode)
Wow and flutter; (JIS)  * Use test tapeQZZCWAT	Less than 0.1% (WRMS)

#### REPLACEMENT PARTS LIST

Ref. No.	Part No.	Part Name & Description
	MECH	ANICAL PARTS
M 1	QMA4620	Eject Angle
M 2	XTN2 + 8B	Tapping Screw ⊕2×8
M 3	QDB0347	Flywheel Belt
M 4	XTN3 + 8B	Tapping Screw ⊕3×8
M 5	XTN3 + 22B	Tapping Screw ⊕3×22
M 6	XSN26 + 10	Screw ⊕2.6 × 10
M 7	XTN3 + 6B	Tapping Screw ⊕3×6
M 8	QML4025	Change Lever

	M 13	X1N2 + 14B	Tapping Screw ⊕2×14	M 39	QBW2116	Washer (2.4φ)	M 52	QXK2855	Head Base Plate
	M 14	QMA4628	Mechanism Angle-L	M 40	QXF0220	Flywheel (L) Assembly	1		Assembly
	M 15	QMA4627	Mechanism Angle-R	M 42	QBW2117	Washer (2.7φ)	M 53	QXL1654	Pinch Roller Arm (L)
	M 16	XTN3 + 6B	Tapping Screw ⊕3×6	M 43	QXU0331	Capstan Motor Assembly	1		Assembly
	M 17	QBW2046	Washer (3φ)			(with Motor Governor	M 53-1	QBN1992	Pinch Roller Spring (L)
	M 18	QDR1173	Reel Table			P.C.B.)	M 54	QBT1962	Obstruction Lever Spring
	M 19	QBC1449	Reel Table Spring-L	M 44	QMA4619	Flywheel Holding Plate	M 55	QXL1655	Pinch Roller Arm (R)
on	M 20	QBC1450	Reel Table Spring-R			.,			Assembly
	1			M 45	QMZ1315	Flywheel Thrust Retainer	1		-
	M 21	QBW2012	Washer (2.1 φ)	M 46	XSN26 + 3	Screw ⊕2.6×3	M 55-1	QBN1993	Pinch Roller Spring (R)
	M 22	QBW2008	Washer (2φ)	M 47	QXU0332	FF/REW Motor Assembly	M 56	QDB0253	Pulley Belt
	M 23	XTN26 + 6B	Tapping Screw ⊕2.6×6	M 48	QXU0333	Drive Motor Assembly	M 57	QZE0063	End Sensor
	M 24	QWY2148YC	Erase Head (FWD)	M 49	QXG1076	Center Gear Assembly	M 58	QXA1432	Magnet Pulley Angle
	M 25	QWY2148W	Erase Head (REV)	M 49-1	QDG1307	Center Gear	M 59	QXP0632	Magnet Pulley Assembly
	M 26	QBC1448	Erase Head Spring	M 49-2	QBW2007	Washer (2.5 \phi)	M 60	QML4078	Switch Lever
	M 27	XSN2 + 18	Screw ⊕2×18	M 49-3	QBH0151	Spacer	M 61	QBN2030	Switch Lever Spring
	M 28	QHQ1364	Cup Screw	M 50	QBT1742	Head Base Plate Spring	M 62	QMH2107	Wire Clamper
	M 30	QJT0015	Lug Terminal	M 51	QXV0195	Rotary Head Assembly	M 63	XTN26 + 8B	Tapping Screw ⊕2.6×8
	M 31	QTW1342	Insulator Sheet	1		(Record/Playback Head)	M 64	QBW2059	Poly Washer $\phi$ 2.1
				1		(, 540)	M 65	XTN26 + 4B	Tapping Screw ⊕2.6×4
	L						1 100	A11120 T 40	Tapping Ociew (#2.0 X 4

Part Name & Description

M 51-1

M 51-2 M 51-3

M 51-4 M 51-5 QBN1994

QBP1993

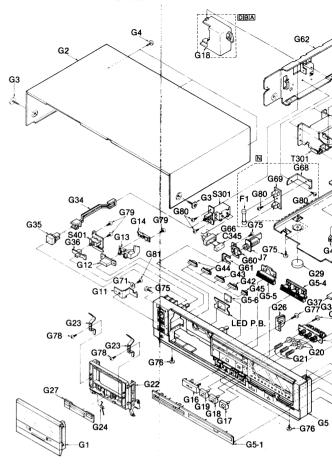
XTN2 + 4B

QHQ1352

Cord Clamper Obstruction Lever Eject Rod Eject Rod Spring

Flywheel (R) Assembly

# **CABINET PARTS LOCATION**



#### REPLACEMENT PARTS LIST

Important safety notice Components identified by  $\Delta$  mark have special characteristics important for safety.

When replacing any of these components, use only manufacturer's specified parts.

Characteri	stics important	for safety.	ny manutac	turer's specified	parts.		
Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.
	CABI	NET PARTS		QGL1190K	Meter Filter	G 27	refer to
				"Black Type"	motor i mor	1 4 21	D622—626
G1 IN	1 QYF0692	Cassette Lid	G 7	QGG0227	Slide Guide-A	G 28	QGC1247
		ica, Middle East and Africa	G 8	QGG0229	Slide Guide-B	G 29	QKA1094
areas				"Silver Type"		G 30	QMA4645
	"Silver Type"		1	QGG0229K	Slide Guide-B	G 31	QKJ0609
[N	1 QYF0692K	Cassette Lid	l	"Black Type"		G 32	QKJ0661
[For A	Asia, Latin Ameri	ica, Middle East and Africa	G 9	QYT0657	Slide Knob-A Assembly	G 33	QMK2130
areas	.]		1		(Output/Balance)	G 34	QMR2059
	"Black Type"		G 10	QYT0658	Slide Knob-B Assembly		
[D][B][A	] QYF0702	Cassette Lid	1		(Input)	G 35	QGO2142
[For a	II European and	Australia.]	G 11	QMA4626	Holder Angle-L		
1	"Silver Type"		G 12	QGO2306	Eject Button	G 36	QGT1642
	] QYF0702K	Cassette Lid	G 13	QML4063	Eject Lever	G 37	QGO2310
[For a	II European area	as.]	G 14	QBP2007	Eject Lever Spring	G 38	QGO2311
	"Black Type"					G 39	QGO2312
G 2	QGC1245	Case Cover	G 15	QJC0064	Earth Plate	G 40	QGO2313
	"Silver Type"		G 16	QGO2309	Direction Button	G 41	QGO2314
	QGC1245K	Case Cover		"Silver Type"		G 42	QGO2307R
	"Black Type"			QGO2309K	Direction Button	G 43	QGO2307D
G 3	QHQ1349	Ornament Screw		"Black Type"			
	"Silver Type"	0 10	G 17	QGO2315	Mode Select Button-A	G 44	QGO2307H
	QHQ1349K	Ornament Screw		"Silver Type"	(🗘)	G 45	QGO2346
	"Black Type"	T! 0 00 0		QGO2315K	Mode Select Button-A	G 46	QTS1635
G 4	XTB3 + 8BFN	Tapping Screw $\oplus 3 \times 8$	G 18	"Black Type"	(C)	G 47	QMA4613
	"Silver Type"	Topping Corous @2 9	G 18	QGO2316	Mode Select Button-B	G 48	QKJ0608
	XTB3 + 8BFZ	Tapping Screw ⊕3×8		"Silver Type"	(for \$301) ( )	G 49	QKJ0725
G 5	"Black Type" QYP1212	Front Panel Assembly		QGO2316K "Black Type"	Mode Select Button-B (for S301) ( → )	G 50	QGK3355
43	"Silver Type"	Front Faller Assembly	G 19	QGO2317	Mode Select Button-C	G 51	QTH1184
	QYP1212K	Front Panel Assembly	0 19	"Silver Type"	( )	G 52	QTS1629
1	"Black Type"	Tront Faller Assembly		QGO2317K	Mode Select Button-C	G 53	00:5140005
G 5-1	QGK3467	Ornament Plate		"Black Type"	( <del></del> )	G 54	QSiFM008F QMK2100
••	"Silver Type"	Contament Flate	G 20	QMB1429	Button Bushing	G 54	QWINZ 100
	QGK3467K	Ornament Plate	G 21	QBC1473	Button Spring	G 55	QMA4741
	"Black Type"	omanione riato	G 22	QYF0697	Cassette Holder	G 56	QMA4741
G 5-2	QMF2327	Button Retainer Plate		"Silver Type"	Assembly	G 57	QKJ0683
G 5-3	QGO2344	D.M.S ([1]—[12]) Button		QYF0697K	Cassette Holder	G 58	QMA4742
G 5-4	QGO2308	Function Button	l	"Black Type"	Assembly	G 59	QTS1625
G 5-5	QGO2345	Counter Reset Button	G 23	QBP1925	Holder Spring	333	Q101020
			G 24	QBN1961	Eject Spring	G 60	QMA4614
G 5-6	refer to D335	Mechanism Illuminate			,	G 61	QMA4624
		L.E.D	G 25			~ 0.	G.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
G 6	QGL1190	Meter Filter	[D][B][A]	QJT1079	Nylon Coupler	G 62	QMA4679
l	"Silver Type"		G 26	QYF0627	Dumper Gear Assembly		
						i	

Ref. No.

M 10

Part No.

QXR0963

QDG1325

QDG1309 QBT2003 Part Name & Description

Change Rod Assembly

Main Gear Eject Angle Spring Ref. No.

Part No.

QTD1315

QML4026

OMR2097

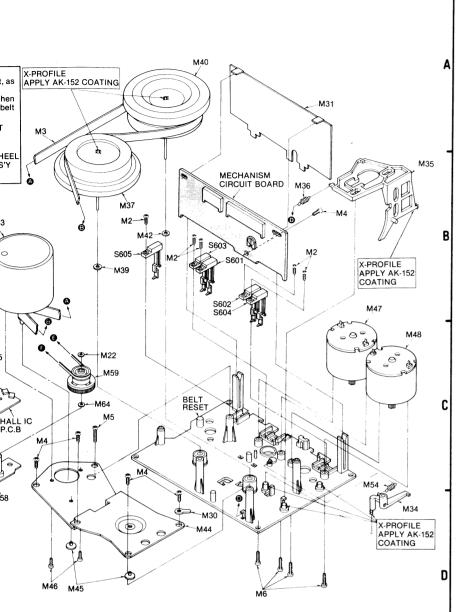
QXF0221

Part Name & Description

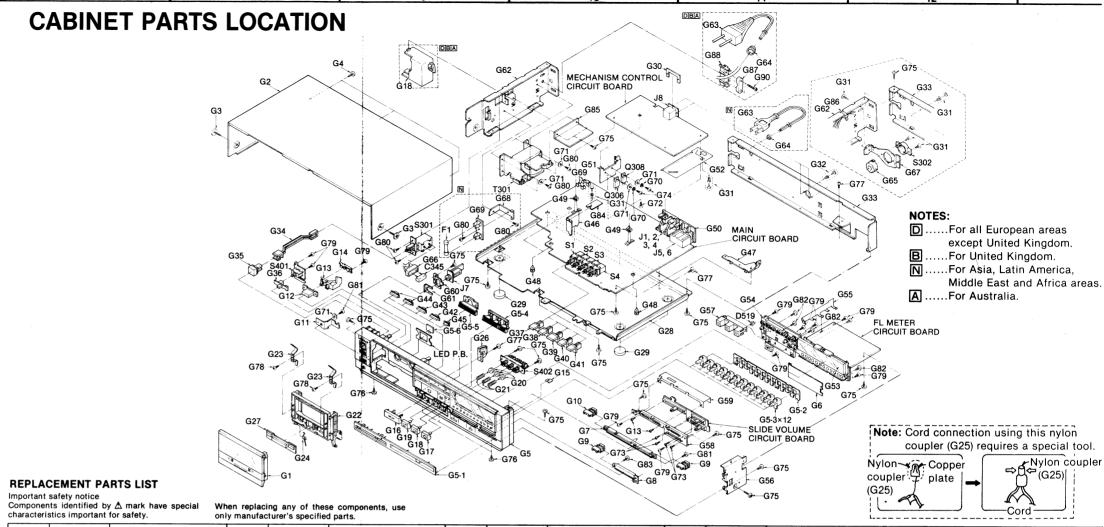
Click Spring Head Thrust Spring

Screw

Tapping Screw ⊕2×4
Head Spring



Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description
QTD1315	Cord Clamper	M 51-1	QBN1994	Click Spring
QML4026	Obstruction Lever	M 51-2	QBP1993	Head Thrust Spring
QMR2097	Eject Rod	M 51-3	XTN2 + 4B	Tapping Screw ⊕2×4
QBT1947	Eject Rod Spring	M 51-4	QBC1470	Head Spring
QXF0221	Flywheel (R) Assembly	M 51-5	QHQ1352	Screw
QBW2116	Washer (2.4¢)	M 52	QXK2855	Head Base Plate
QXF0220	Flywheel (L) Assembly			Assembly
QBW2117	Washer (2.7φ)	M 53	QXL1654	Pinch Roller Arm (L)
QXU0331	Capstan Motor Assembly			Assembly
	(with Motor Governor	M 53-1	QBN1992	Pinch Roller Spring (L)
	P.C.B.)	M 54	QBT1962	Obstruction Lever Spring
QMA4619	Flywheel Holding Plate	M 55	QXL1655	Pinch Roller Arm (R)
				Assembly
QMZ1315	Flywheel Thrust Retainer			
XSN26 + 3	Screw ⊕2.6×3	M 55-1	QBN1993	Pinch Roller Spring (R)
QXU0332	FF/REW Motor Assembly	M 56	QDB0253	Pulley Belt
QXU0333	Drive Motor Assembly	M 57	QZE0063	End Sensor
QXG1076	Center Gear Assembly	M 58	QXA1432	Magnet Pulley Angle
QDG1307	Center Gear	M 59	QXP0632	Magnet Pulley Assembly
QBW2007	Washer (2.5φ)	M 60	QML4078	Switch Lever
QBH0151	Spacer	M 61	QBN2030	Switch Lever Spring
QBT1742	Head Base Plate Spring	M 62	QMH2107	Wire Clamper
QXV0195	Rotary Head Assembly	M 63	XTN26 + 8B	Tapping Screw ⊕2.6×8
	(Record/Playback Head)	M 64	QBW2059	Poly Washer φ2.1
		M 65	XTN26 + 4B	Tapping Screw ⊕2.6×4
		1		



haracter	istics important	for safety. on	ly manufac	turer's specified	d parts.	_			$\sim$		i			Cora
Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description	Ref. No.	Part No.	Part Name & Description
	CAB	INET PARTS	1	QGL1190K	Meter Filter	G 27	refer to		G 63			G 80	XTN3+6B	Tapping Screw ⊕3×6
		<del></del>	1	"Black Type"			D622-626	ATS/Direction L.E.D		∆ \$JA88	AC Power Cord	G 81	XTN3 + 10B	Tapping Screw ⊕3×10
G 1 [N	N] QYF0692	Cassette Lid	G 7	QGG0227	Slide Guide-A	G 28	QGC1247	Bottom Cover			as except United Kingdom.]	G 82	XTN3 + 12B	Tapping Screw $\oplus 3 \times 12$
[For	Asia, Latin Amer	ica, Middle East and Africa	G 8	QGG0229	Slide Guide-B	G 29	QKA1094	Case Foot		∆ QFC1205M	AC Power Cord	G 83	XTN3 + 8B	Tapping Screw $\oplus 3 \times 8$
areas	s.]			"Silver Type"		G 30	QMA4645	Remote Control Angle		United Kingdom.		G 84	QTS1636	Shield Plate-C
	"Silver Type"		1	QGG0229K	Slide Guide-B	G 31	QKJ0609	Nylon Rivet-A		A RJA52Z	AC Power Cord	G 85	QMA4789	Transformer Angle
1]	N] QYF0692K	Cassette Lid	1	"Black Type"		G 32	QKJ0661	Nylon Rivet-B			ica, Middle East and Africa	G 86	QTD1315	Cord Clamper
[For	Asia, Latin Amer	ica, Middle East and Africa	G 9	QYT0657	Slide Knob-A Assembly	G 33	QMK2130	Back Chassis	area		roa, imaaro zaot ana rimoa	G 87	QIDIOIS	Oord Olamper
areas	s.]				(Output/Balance)	G 34	QMR2059	Power Switch Rod		∆ QFC1208M	AC Power Cord		] QTD1164	Cord Clamper-A
	"Black Type"		G 10	QYT0658	Slide Knob-B Assembly					Australia.1	ACTOWCI COIG		all European and	
DIBIA	A) QYF0702	Cassette Lid			(Input)	G 35	QGO2142	Push Button		NI QTD1129	Cord Bushing	G 88	iii European anu	Australia.j
[For	all European and	Australia.]	G 11	QMA4626	Holder Angle-L			(Power ON/OFF)			ica, Middle East and Africa		] QTD1322	Cord Clamper-B
•	"Silver Type"	•	G 12	QGO2306	Eject Button	G 36	QGT1642	Timer Switch Knob	area		ica, middle Last and Amca		all European and	
[D][E	31 QYF0702K	Cassette Lid	G 13	QML4063	Eject Lever	G 37	QGO2310	NR Button-A ("C")		A] QBJ1425	Cord Bushing	G 89	ili European anu	Australia.j
(For	all European area	as.1	G 14	QBP2007	Eject Lever Spring	G 38	QGO2311	NR Button-B ("B")		all European and			1 QKJ0598	Switch Cover
	"Black Type"		1		.,	G 39	QGO2312	NR Button-C ("OUT")	[101	an European and	Australia.j		ill European and	
G 2	QGC1245	Case Cover	G 15	QJC0064	Earth Plate	G 40	QGO2313	NR Button-D ("TAPE")	G 65	QTWM0026	Switch Cover (for S302)	G90	iii European and	Australia.j
	"Silver Type"		G 16	QGO2309	Direction Button	G 41	QGO2314	NR Button-E ("DISC")	G 66	QTW1195	Spark Killer Cover		1 XTN3 + 24B	Tonning Serem @264
	QGC1245K	Case Cover		"Silver Type"		G 42	QGO2307R	REC Button (Red)	G 67	QMA4603	Switch Angle (for S302)			Tapping Screw ⊕2.6×4
	"Black Type"			QGO2309K	Direction Button	G 43	QGO2307D	Auto Rec Mute Button		NI QMA3418	Fuse Angle	[For a	II European and	Austrana.j
G 3	QHQ1349	Ornament Screw		"Black Type"		0	44020075	(Yellow)			ica. Middle East and Africa	1	ACC	ESSORIES
	"Silver Type"		G 17	QGO2315	Mode Select Button-A	G 44	QGO2307H	F.F/REW Button (Gray)		,	ica, Middle East and Africa	1	ACC	ESSURIES
	QHQ1349K	Ornament Screw		"Silver Type"	(🔘)	G 45	QGO2346	Repeat Button (Gray)	G 69	o.j		1	OED0405	Oti Od
	"Black Type"	omanion coron		QGO2315K	Mode Select Button-A	G 46	QTS1635	Shield Plate		A OTE4056	From Halden	A 1 A 2	QEB0125	Connection Cord
G 4	XTB3 + 8BFN	Tapping Screw $\oplus 3 \times 8$	1	"Black Type"	(🔘)	G 47	QMA4613	P.B Holding Angle-A		A QTF1056	Fuse Holder ica, Middle East and Africa	A Z	QQT3601	Instruction Book
<b>~</b> .	"Silver Type"	rapping colon works	G 18	QGO2316	Mode Select Button-B	G 48	QKJ0608	Tapping Support			ica, Middle East and Africa	1		OKINOO
	XTB3 + 8BFZ	Tapping Screw ⊕3×8	1	"Silver Type"	(for S301) ( )	G 49	QKJ0008 QKJ0725	Locking Support	area:			1		CKINGS
	"Black Type"	rapping colon woxe		QGO2316K	Mode Select Button-B	G 50	QGK3355	Mic Cover			Fire Halden			
3.5	QYP1212	Front Panel Assembly		"Black Type"	(for S301) ( )	G 51	QTH1184	Heat Sink		∆ QTF1054	Fuse Holder		] QPN4564	Inside Carton
<b>u</b> 5	"Silver Type"	Tront raner Assembly	G 19	QGO2317	Mode Select Button-C	G 52	QTS1629	Shield Plate-B (for		all European and				ca, Middle East and Africa
	QYP1212K	Front Panel Assembly	1 4 10	"Silver Type"	( <del></del>	G 32	Q131029	Mechanism Control P.B)	G 70	XWA3B	Washer 3 <i>ϕ</i>	areas		
	"Black Type"	Tront runor ruscomery		QGO2317K	Mode Select Button-C	G 53	QSiFM008F	FL Meter	G 71	XWG3 XSB3 + 6FZS	Washer 3¢		] QPN4563	Inside Carton
G 5-1	QGK3467	Ornament Plate		"Black Type"	( <del></del>	G 54	QMK2100	Operation Chassis	G 72		Screw ⊕3×6		II European and	
<b>u</b> 0 .	"Silver Type"	omanion mate	G 20	QMB1429	Button Bushing	U 34	QWINZ 100	Operation Chassis	G 73 G 74	XSN2 + 3	Screw ⊕2×3	P 2	QPA0701	Cushion-R
	QGK3467K	Ornament Plate	G 21	QBC1473	Button Spring	G 55	QMA4741	D.D. Hatdia - Assala		XSN3 + 8S	Screw ⊕3×8	P 3	QPA0702	Cushion-L
	"Black Type"	Omanion Flato	G 22	QYF0697	Cassette Holder	G 56	QMA4741	P.B Holding Angle Side Angle-R	G 75	XTB3 + 8BFN	Tapping Screw ⊕3×8	P 4	QPS0434	Pad
G 5-2	QMF2327	Button Retainer Plate	422	"Silver Type"	Assembly	G 57	QKJ0683	LED Holder	G 76	XTB3 + 10BFN		P 5	QPA0712	Spacer
G 5-3	QGO2344	D.M.S ([1]—[12]) Button		QYF0697K	Cassette Holder	G 58	QMA4742		G 77	XTB3 + 12BFN		P 6	XZB40X60A02	Poly Sheet (for UNIT)
G 5-4	QGO2308	Function Button		"Black Type"	Assembly	G 59	QMA4742 QTS1625	Volume Angle	G 78	XTN26 + 5JFZ		P 7	QPC0072	Polsy Sheet (for AC Power
G 5-5	QGO2345	Counter Reset Button	G 23	QBP1925	Holder Spring	J G 59	Q131023	Shield Plate-A (for Slid	G 79	XTN26 + 6B	Tapping Screw ⊕2.6×6	1		Cord)
<b>G</b> 0-0	4402040	Counter Floods Bustoll	G 24	QBN1961	Eject Spring	0.60	OMA 4614	Volume)				1		
G 5-6	refer to D335	Mechanism Illuminate	1 3 2 4	QD111301	2,000 opining	G 60 G 61	QMA4614	Headphones Angle						
u 5-0	16161 10 0000	L.E.D	G 25			J G 61	QMA4624	Headphones Holding						
G 6	QGL1190	Meter Filter		QJT1079	Nylon Coupler	G 62	ONA 4670	Plate						
<b>~</b> 0		motor i litter				J G 62	QMA46/9	Side Angle-L		LIAD		<del></del>		
<b>u</b> 0	"Silver Type"	motor i iitoi	G 26	QYF0627	Dumper Gear Assembly	G 62	QMA4679	Side Angle-L		HΔD		15.4	<b>5</b> • 1• ••	

# SERVICE DEWS

# **Panasonic Service**

An alle Filialen
Kundendienstzentralen
Autorisierten Fachhändler
Serviceberater/Schulung
QC/EK/VK Techn.Klarstellung

Deutschland GmbH

412419	QC/EK/VK Techn.Klarstellung
Nr.: 318	Datum: 25.Februar 1985 WK/MM 4/85
THEMA	TEXT
RS-B 58 R RS-B 78 R Statik-Geräusche	Symptom: Beanstandung von lauten Knackgeräuschen bei Wiedergabe im Abstand von 3 - 10 Minuten oder Knistergeräuschen.
	Grund: Während z.B. der Heizperiode oder geringer Luftfeuchtigkeit kann es vorkommen, daß laute Knackgeräusche bzw. ein Knistern hörbar wird bei der Wiedergabe. Statische Aufladung bzw. Entladung entstehen beim Bandtransport:
	a) A/W-Kopf b) an der Bandandruckrolle c) Vermittlungsrädchen
	Abhilfe: 1. Lt. Skizze eine Drahtverbindung her- stellen.
Zu Nr. 2 pinch roller links QXL1809	2. Erneuerung der Bandandruckrolle durch die geänderte Version ET-Nr. pinch roller links QXL1809 pinch roller rechts QXL1808
pinch roller rechts QXL1808	3. Fetten der Vermittlungsrädchen ET-Nr. QZZ0118
Zu Nr. 3 QZZ0118	₹ _
	(2) Replace the pinch roller. (2) Replace the pinch roller
•	(1) Add the Lead wire
	Panasonic Service

Deutschland GmbH